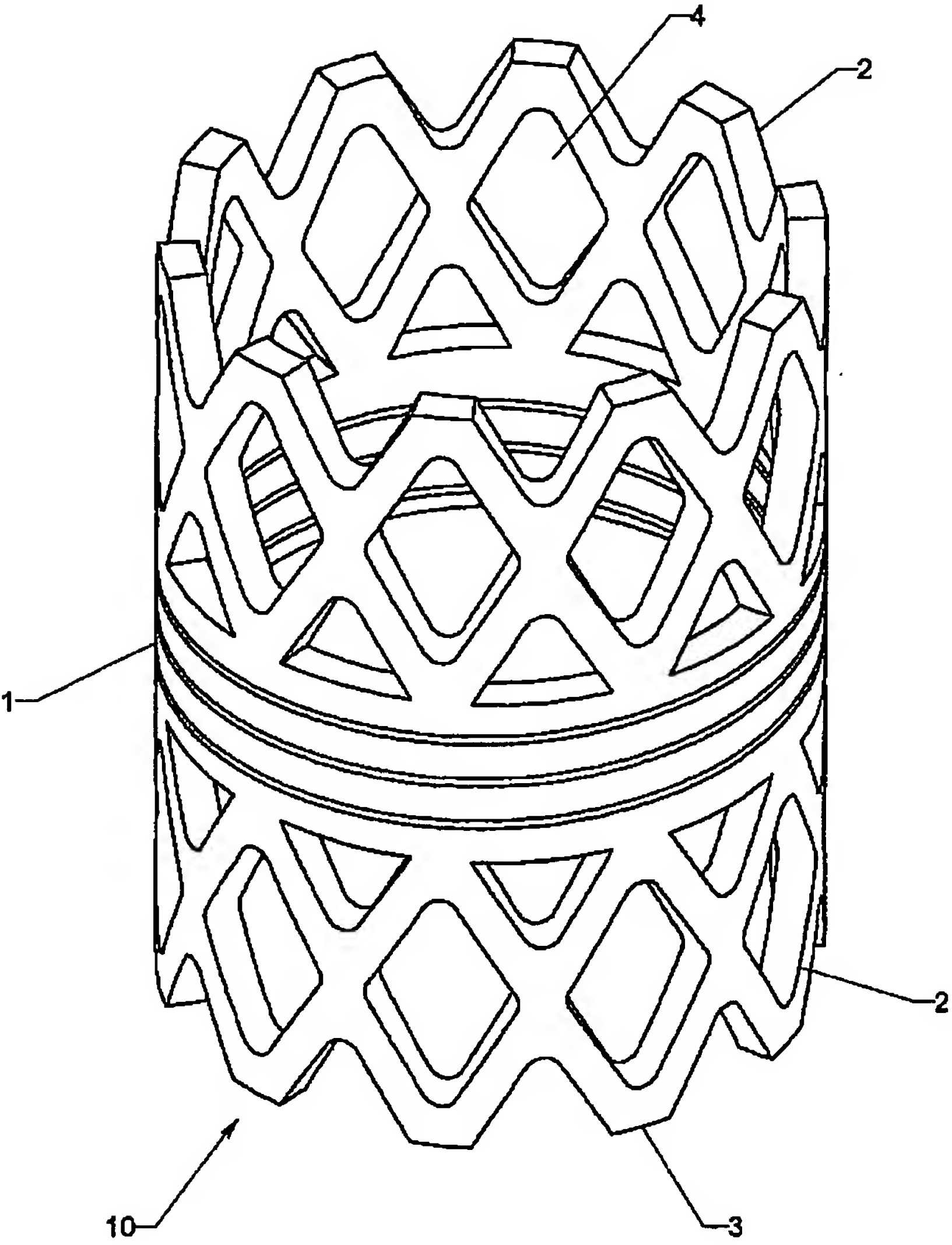
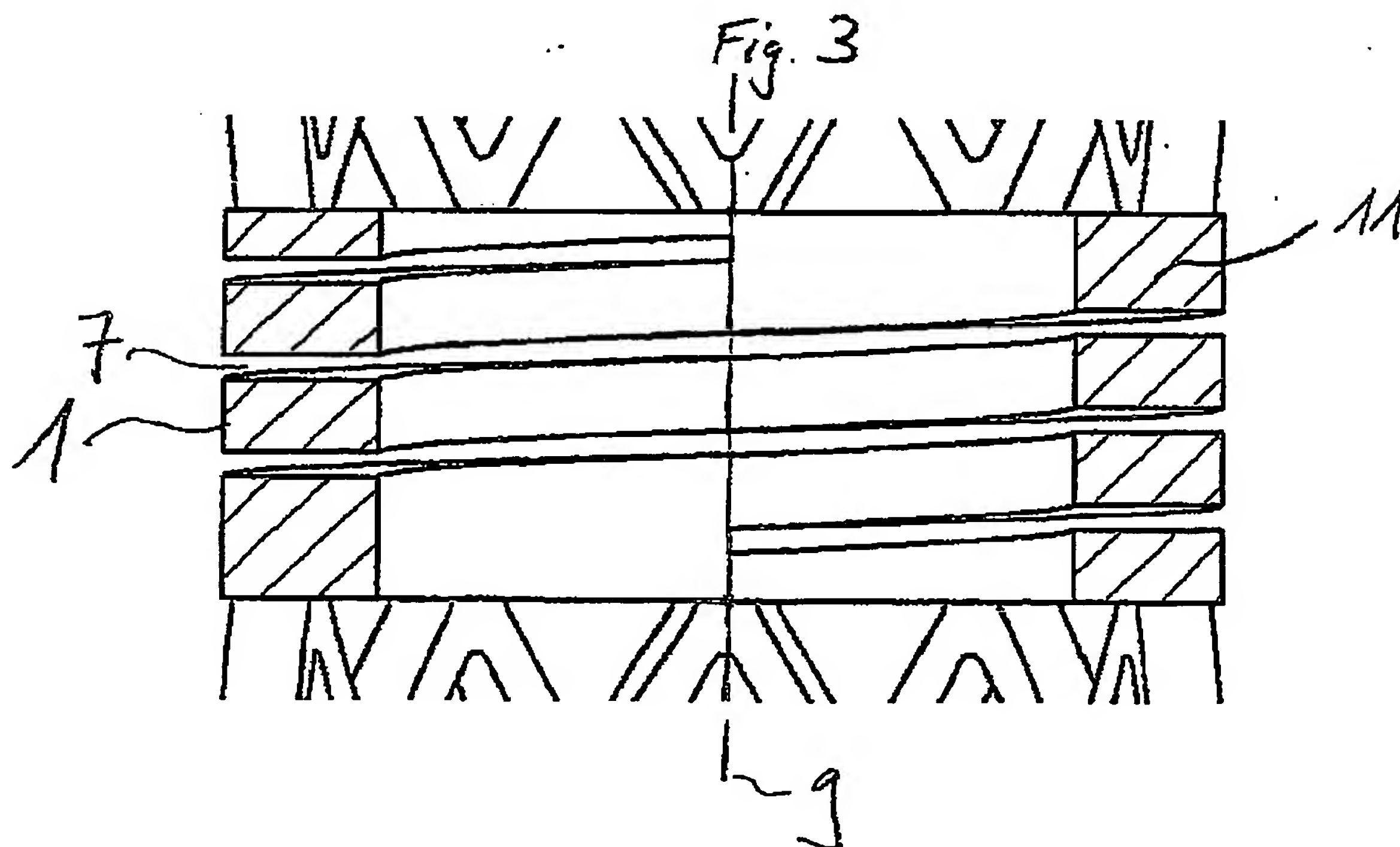
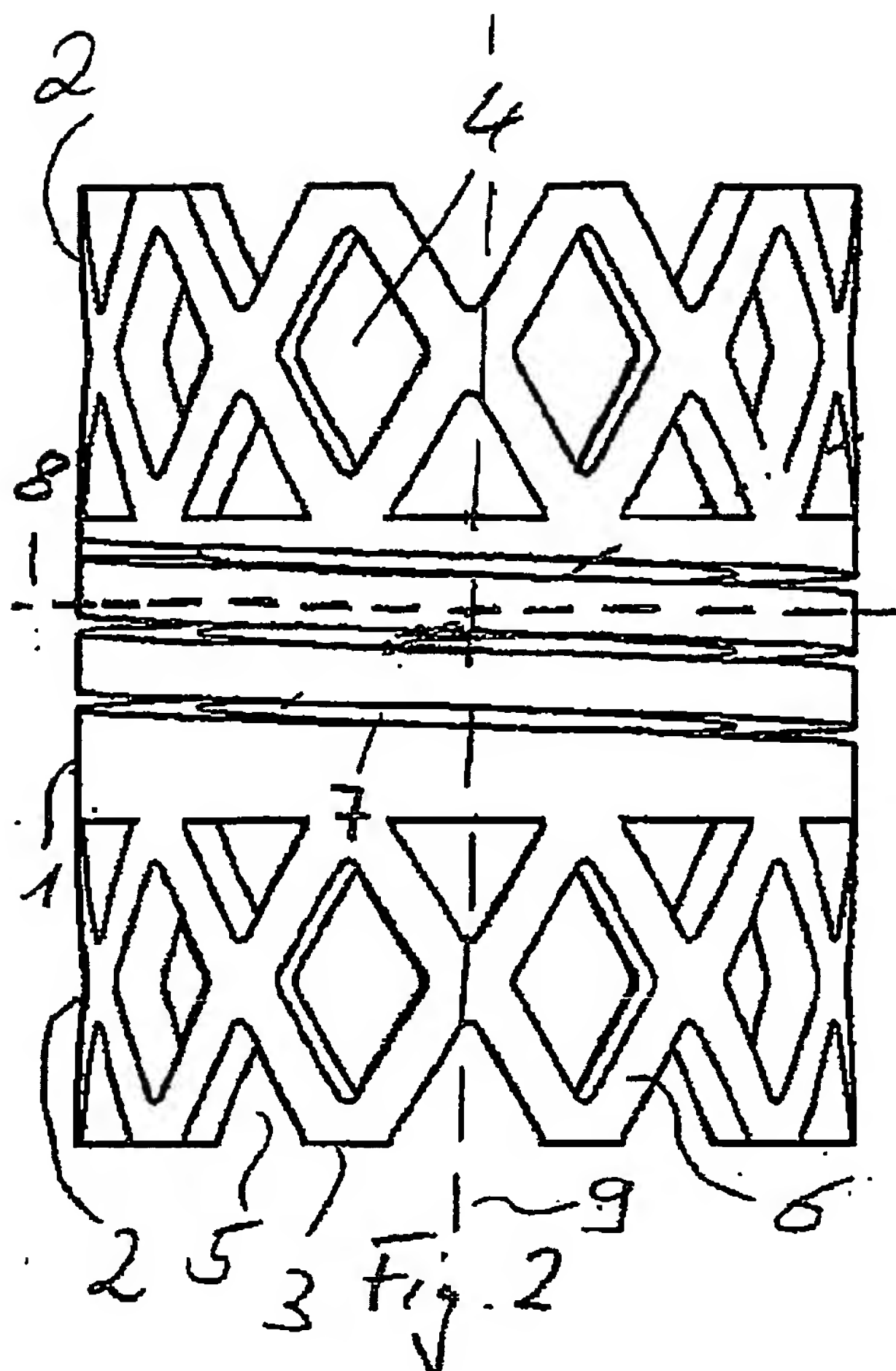


Fig. 1





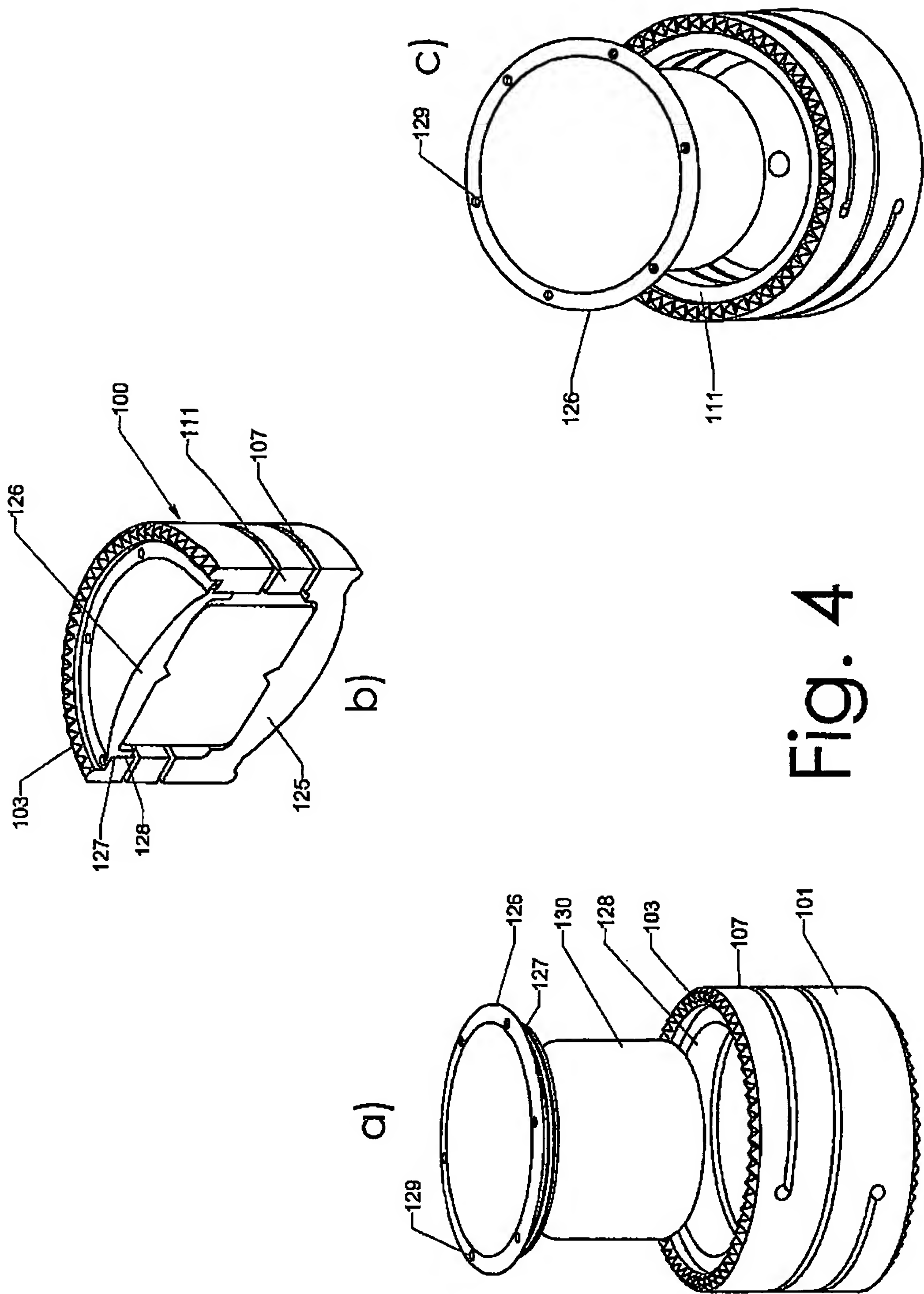


Fig. 4

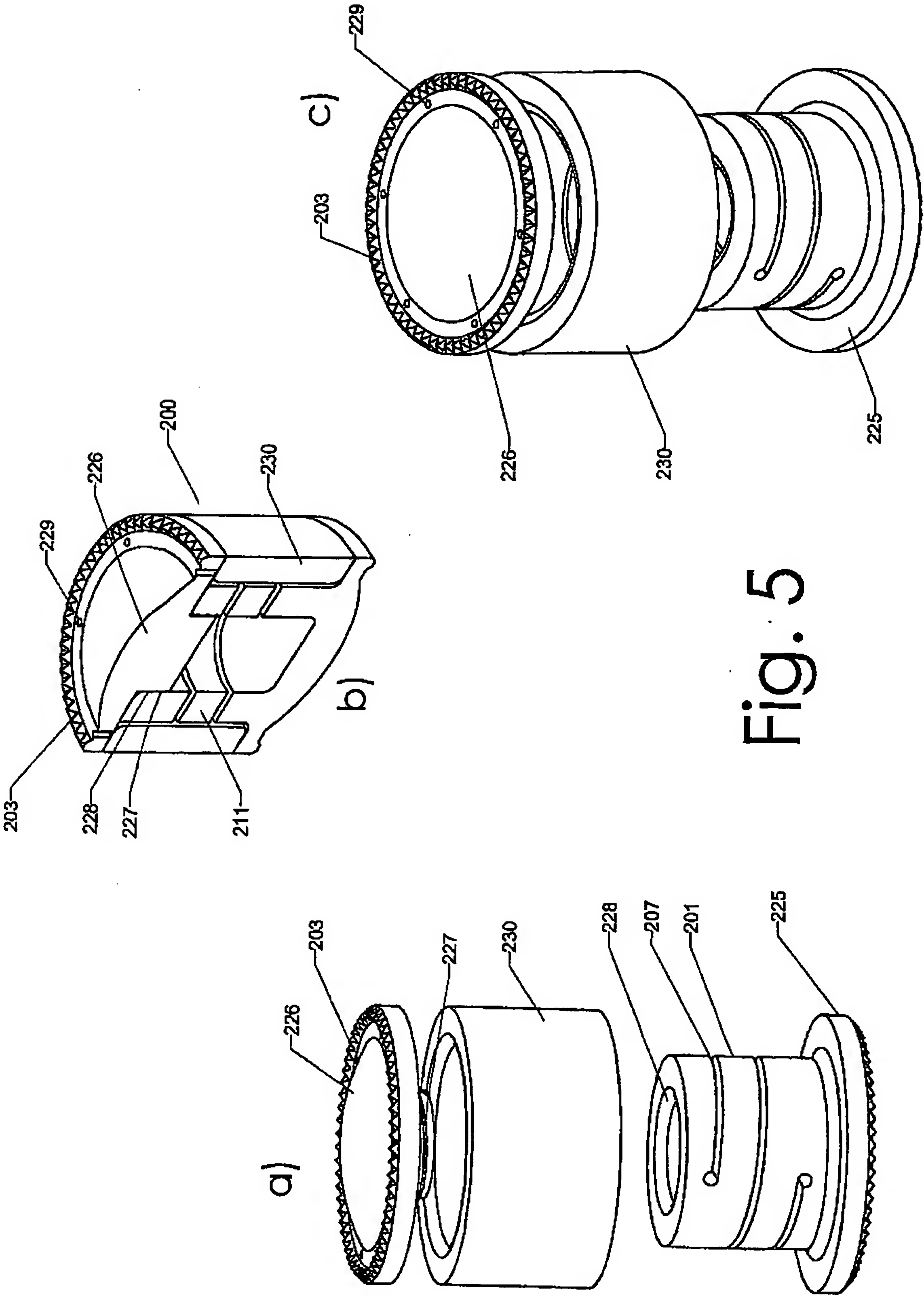
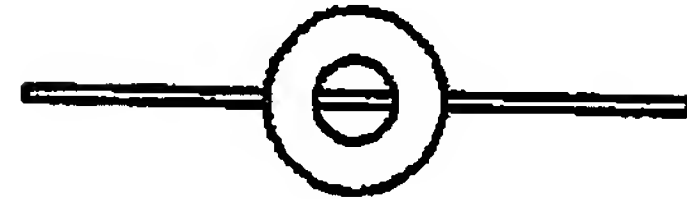
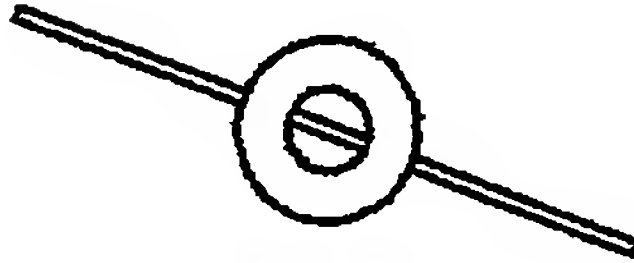
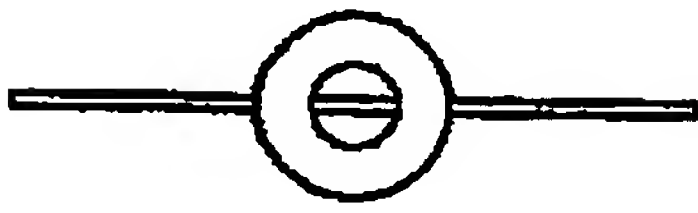


Fig. 5

1. Startloch
→ 2seitig = 2gängig

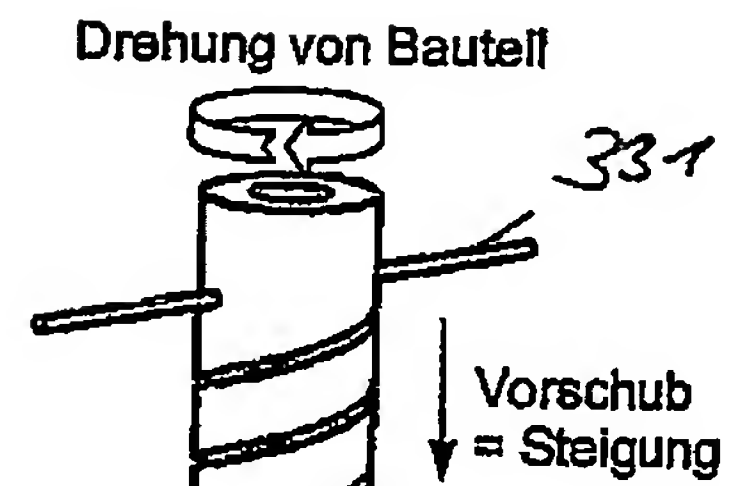
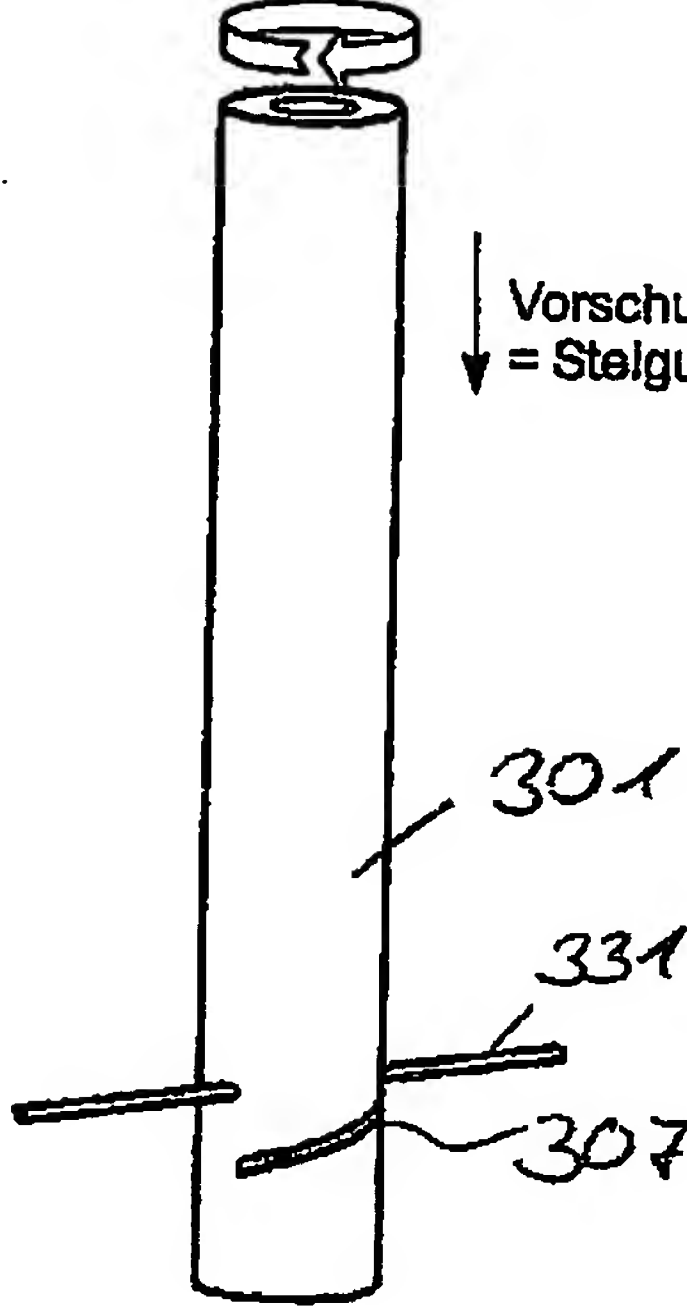
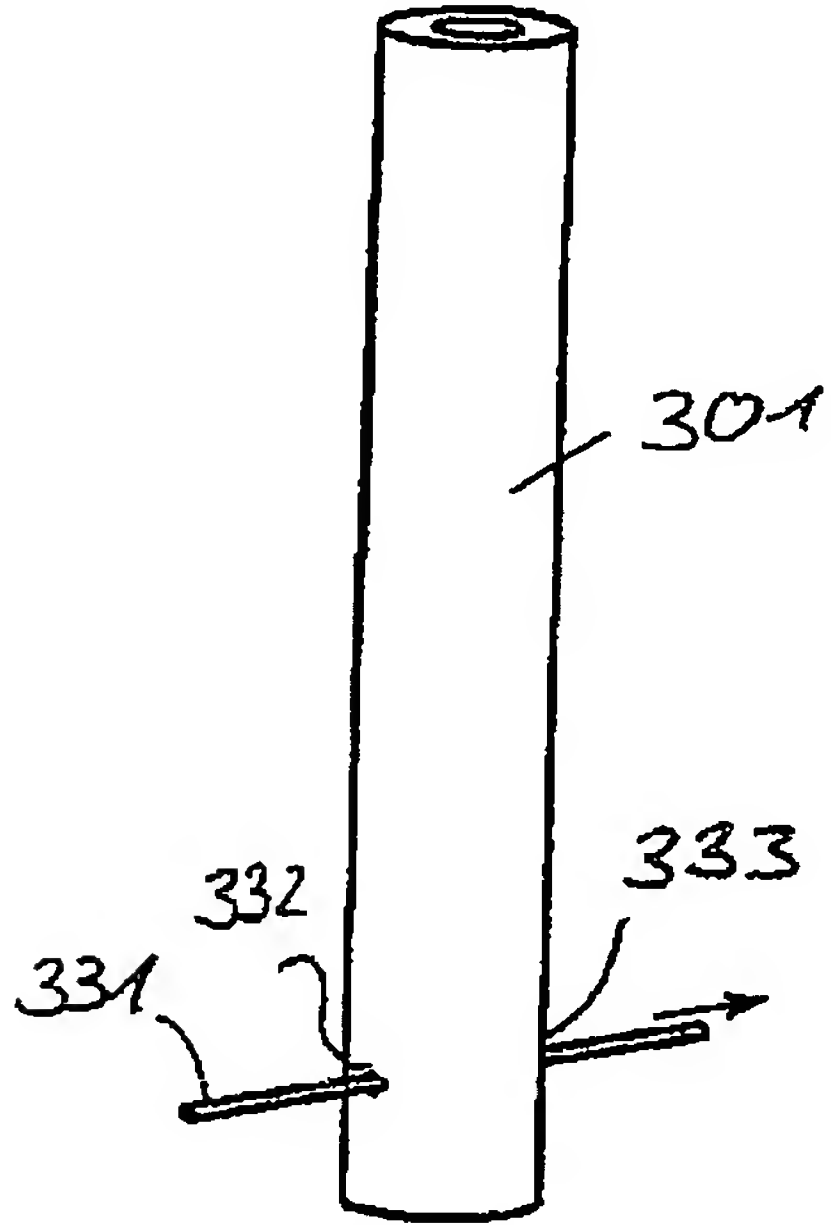
fast 1/2 Gang fertig
→ 2seitig = 2gängig

fertig gemacht
→ 2seitig = 2gängig



Drehung von Bauteil

Vorschub
= Steigung



a)

b)

c)

Fig. 6

301
337
301

Fig. 8

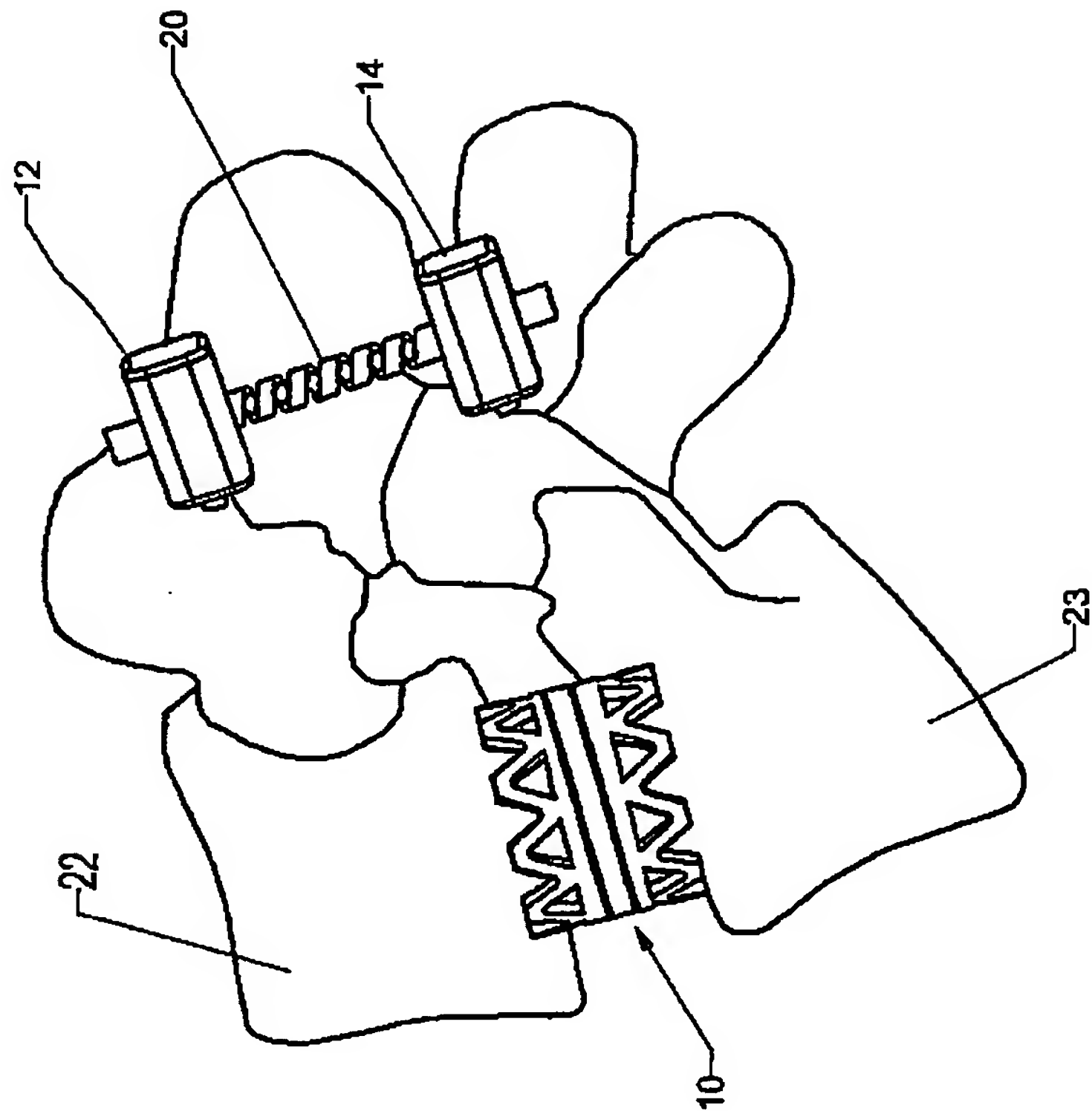
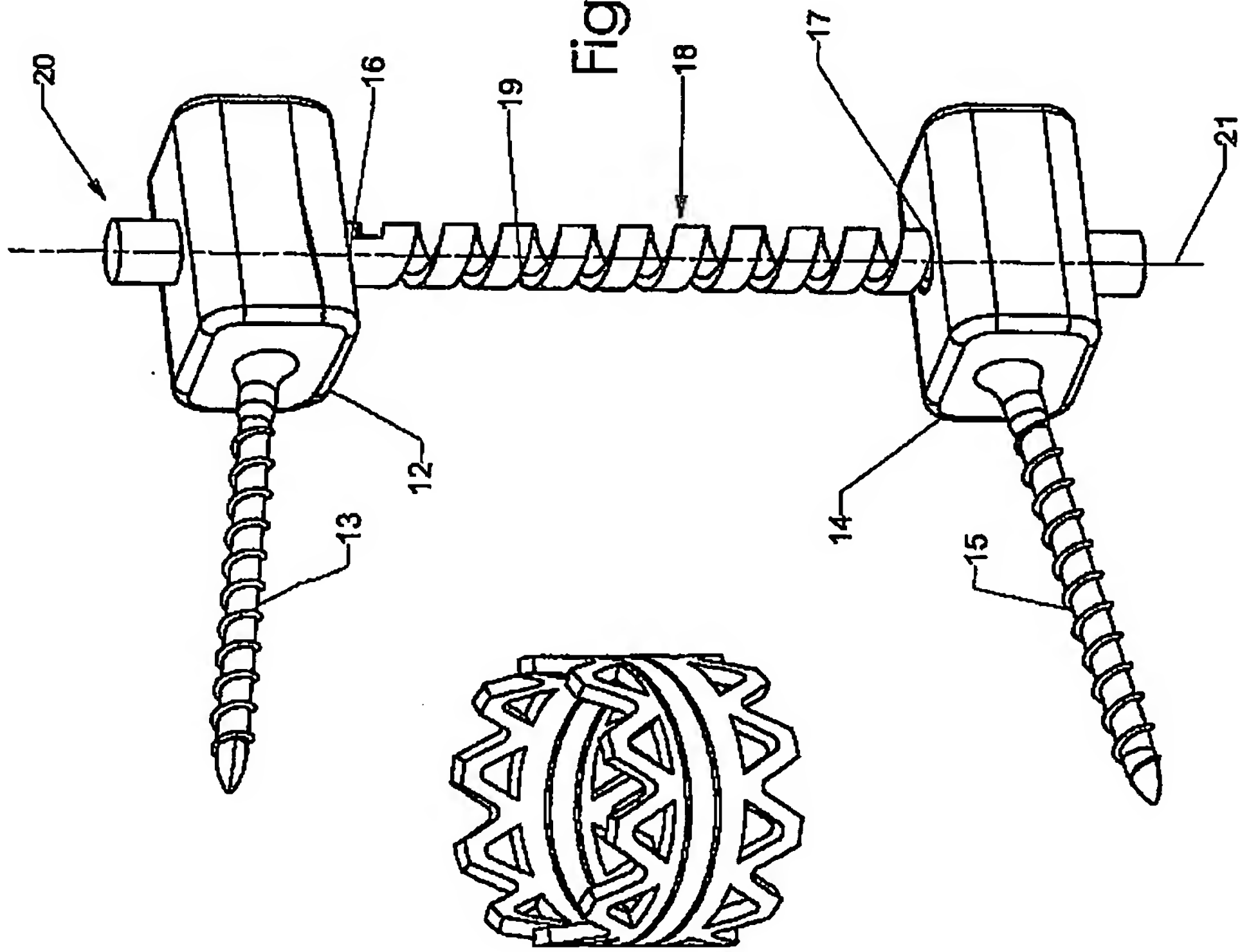


Fig. 7



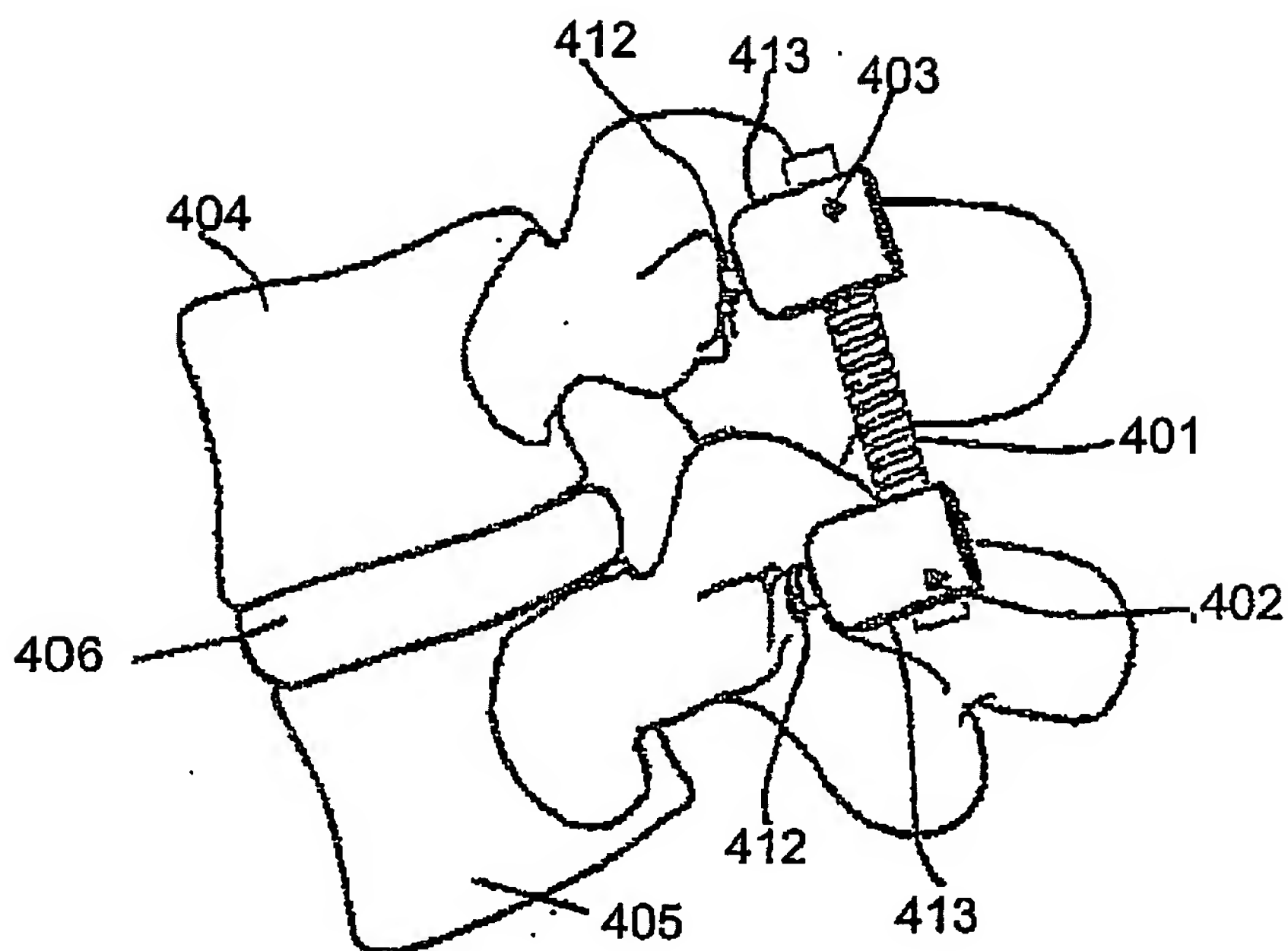


Fig. 9

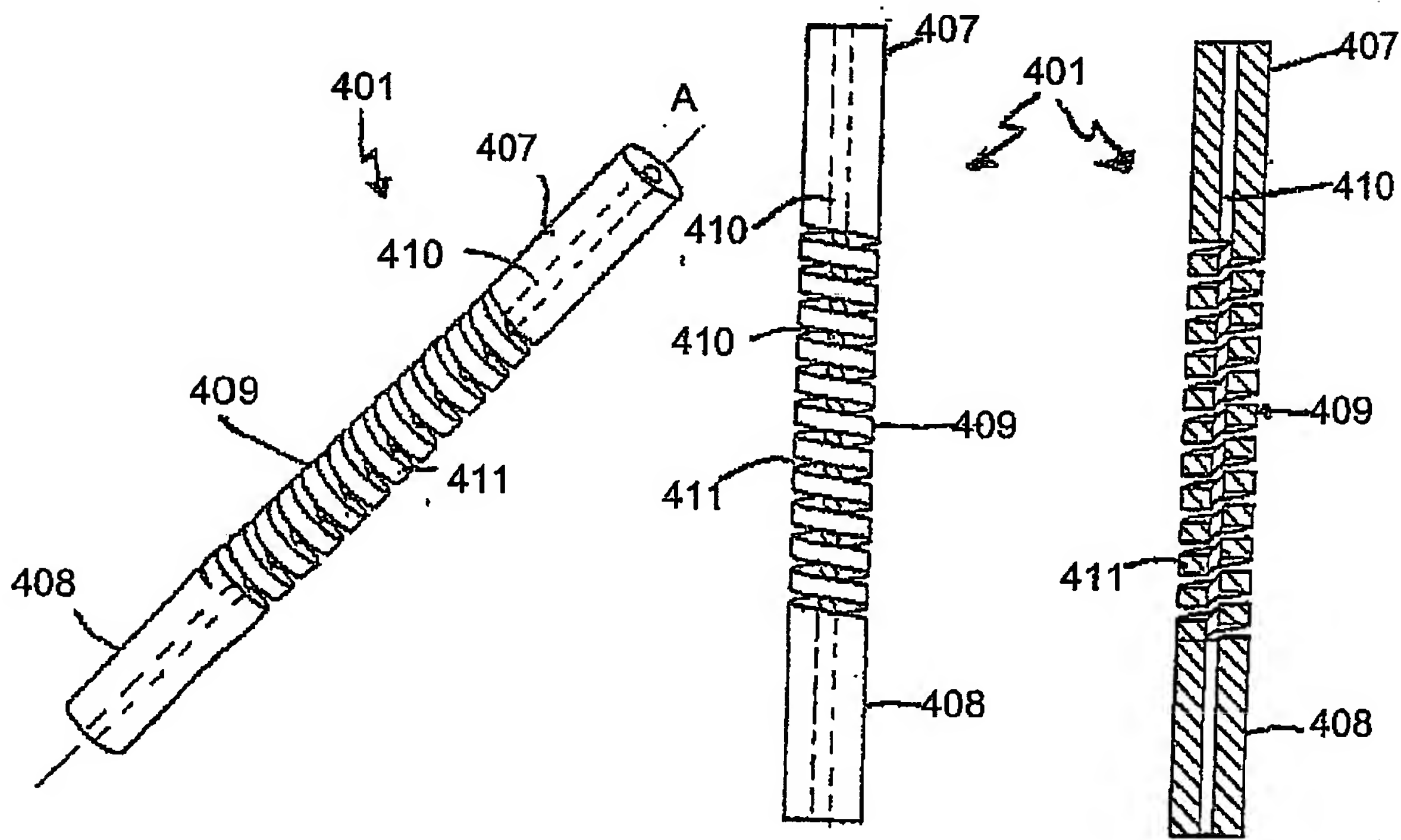


Fig. 10

Fig. 11a

Fig. 11b

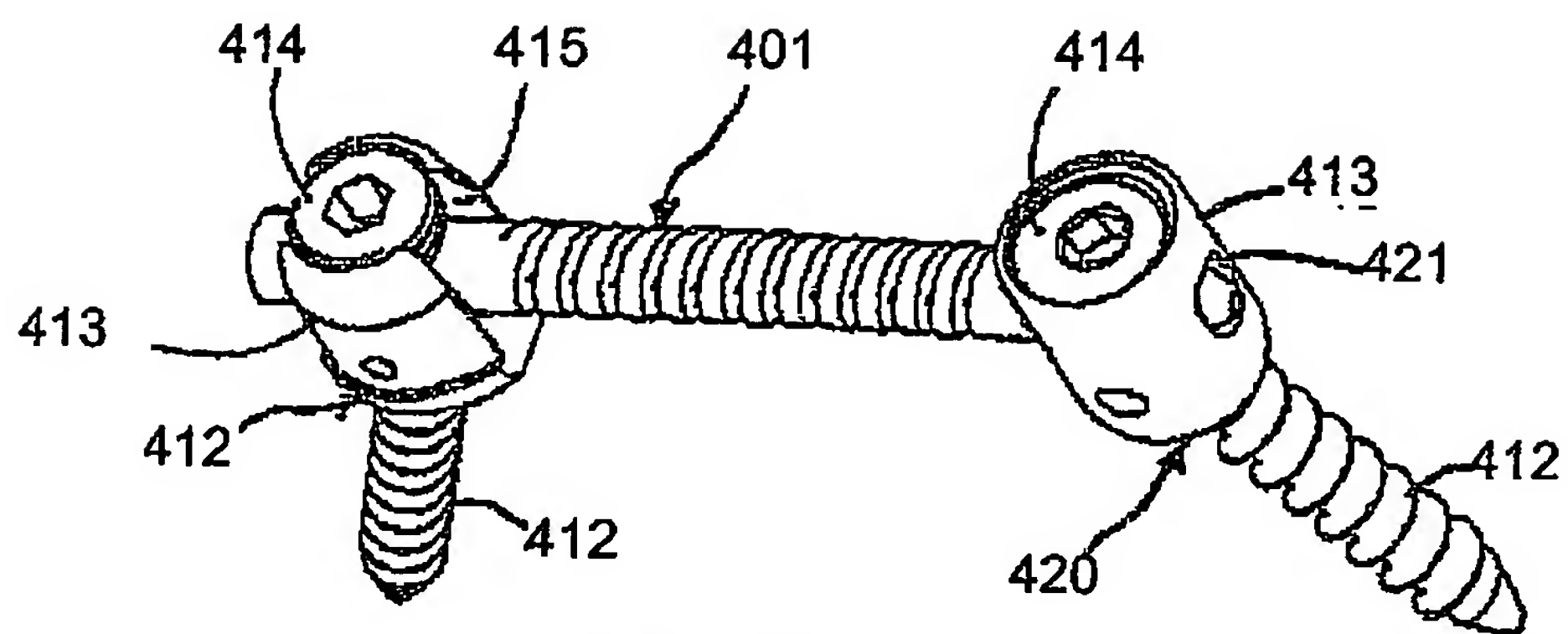


Fig. 12a

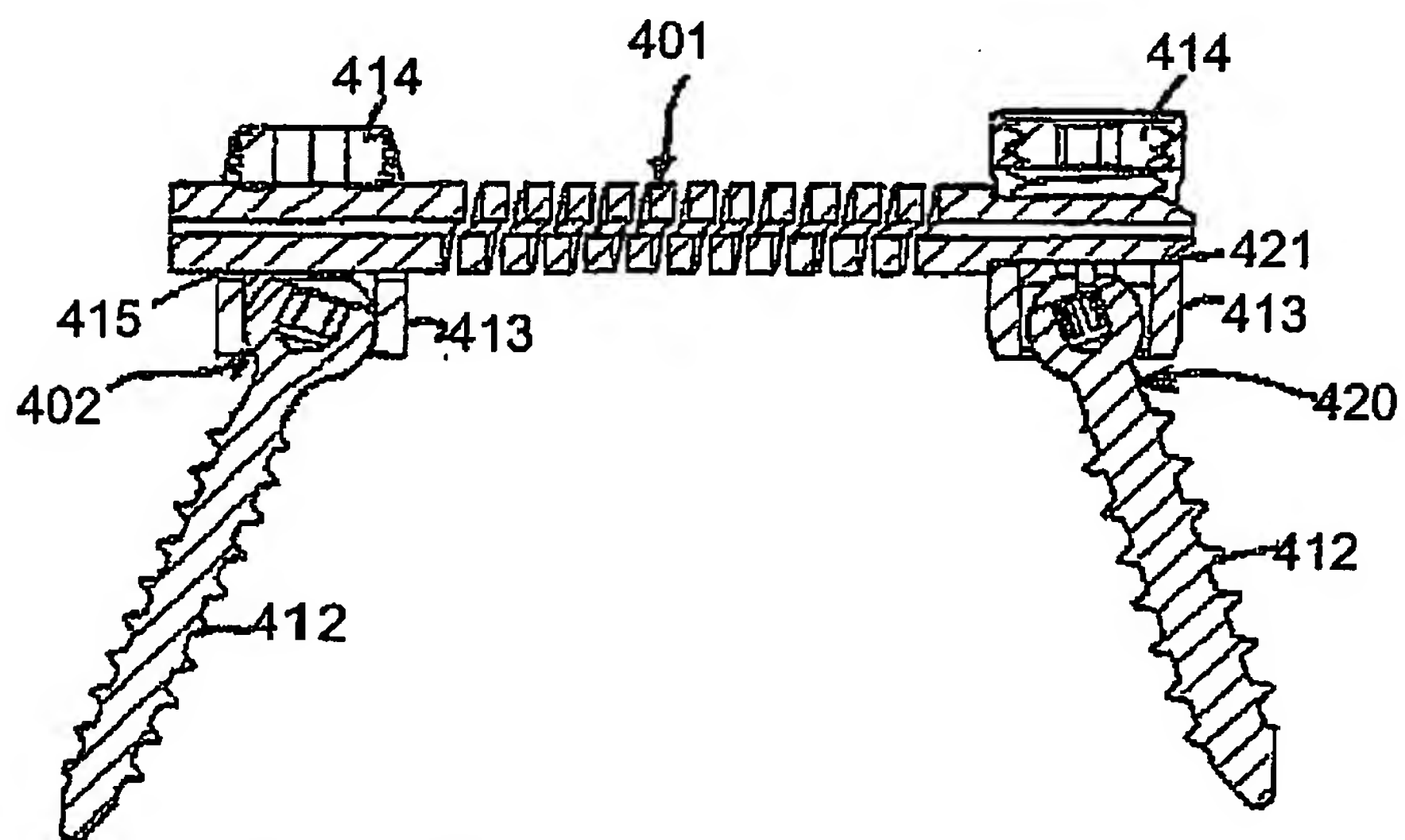


Fig. 12b

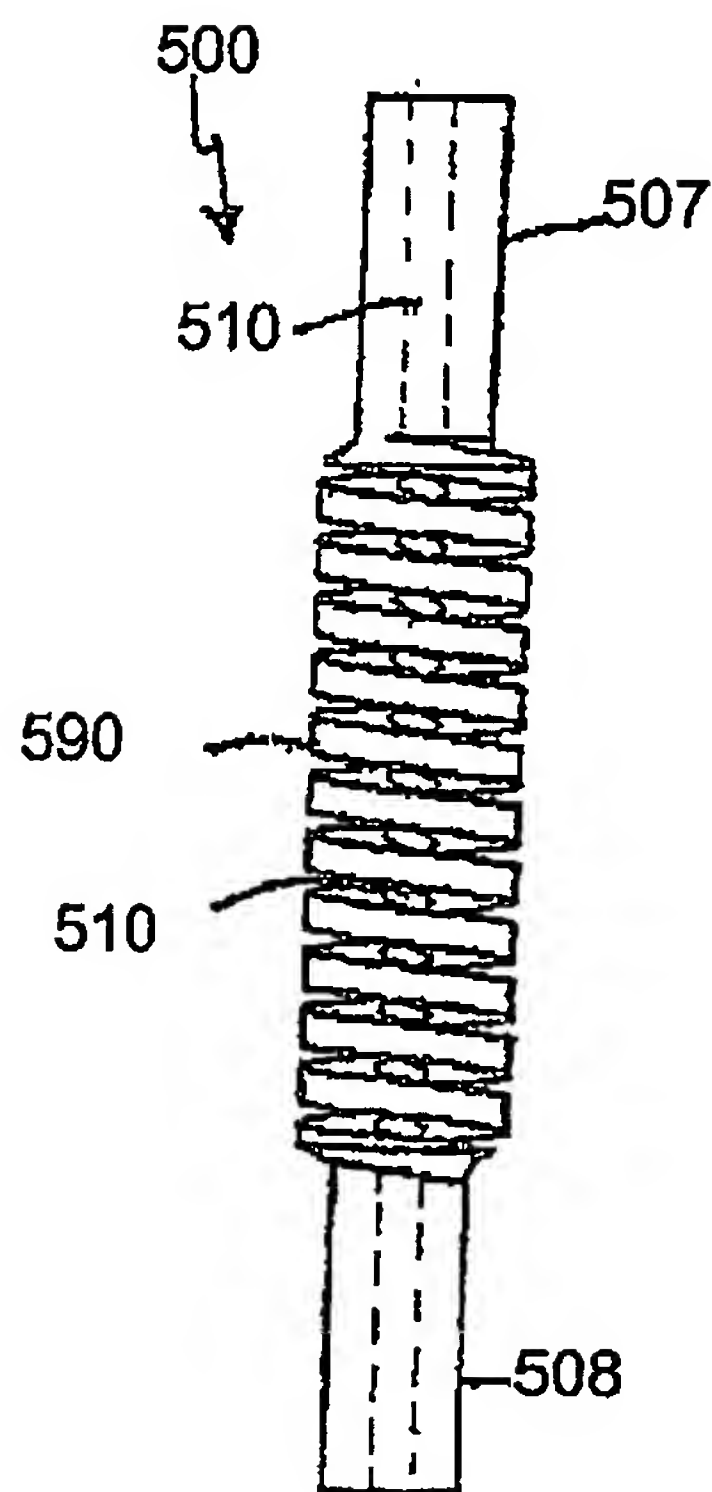


Fig. 13

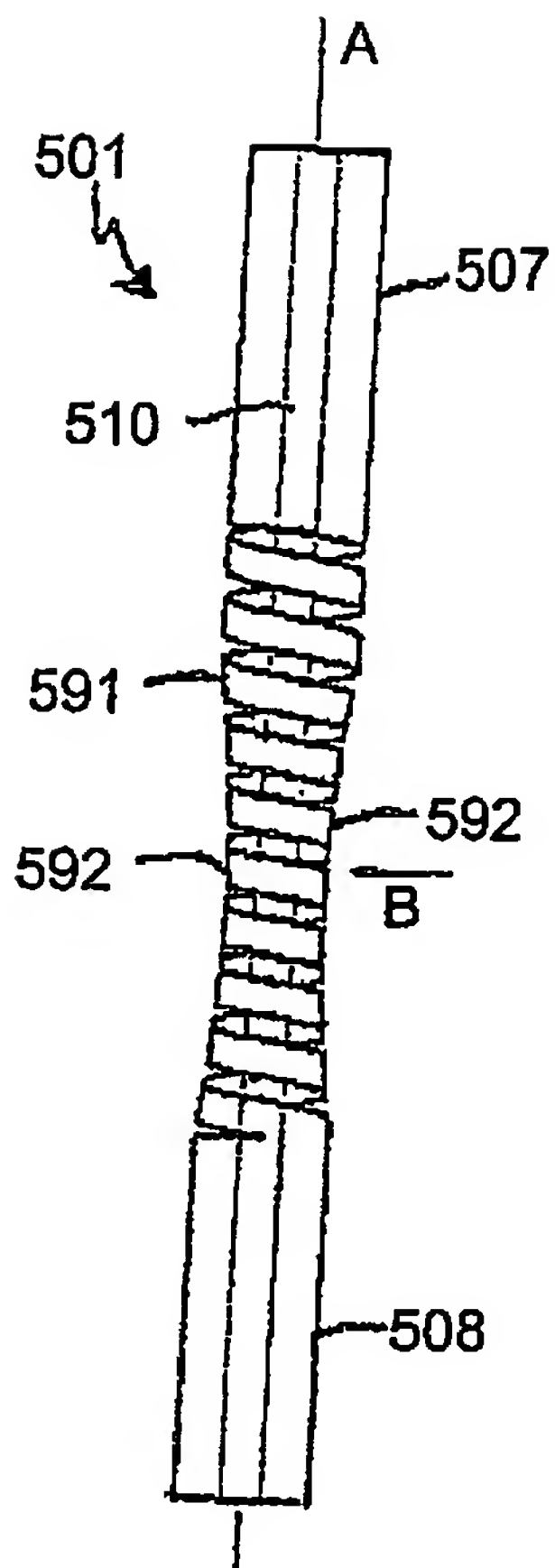


Fig. 14

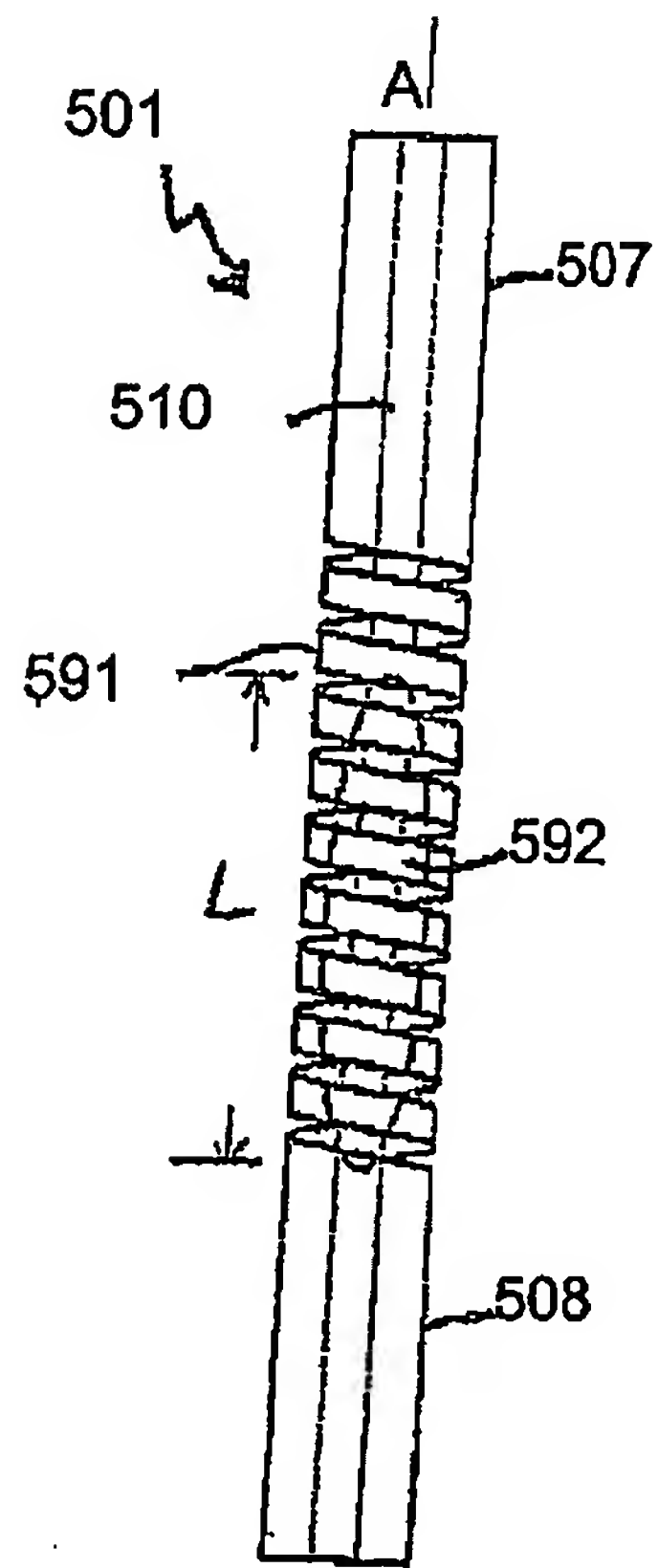


Fig. 15

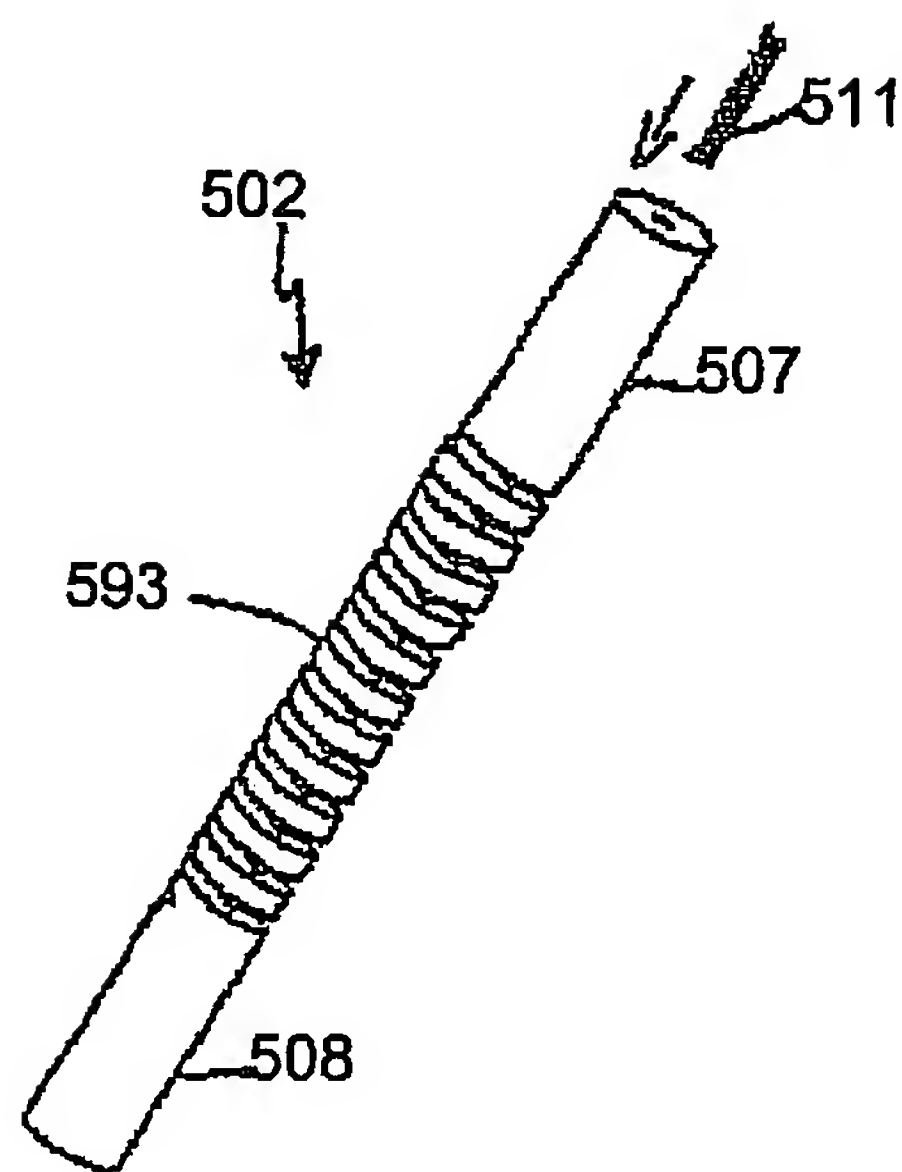


Fig. 16

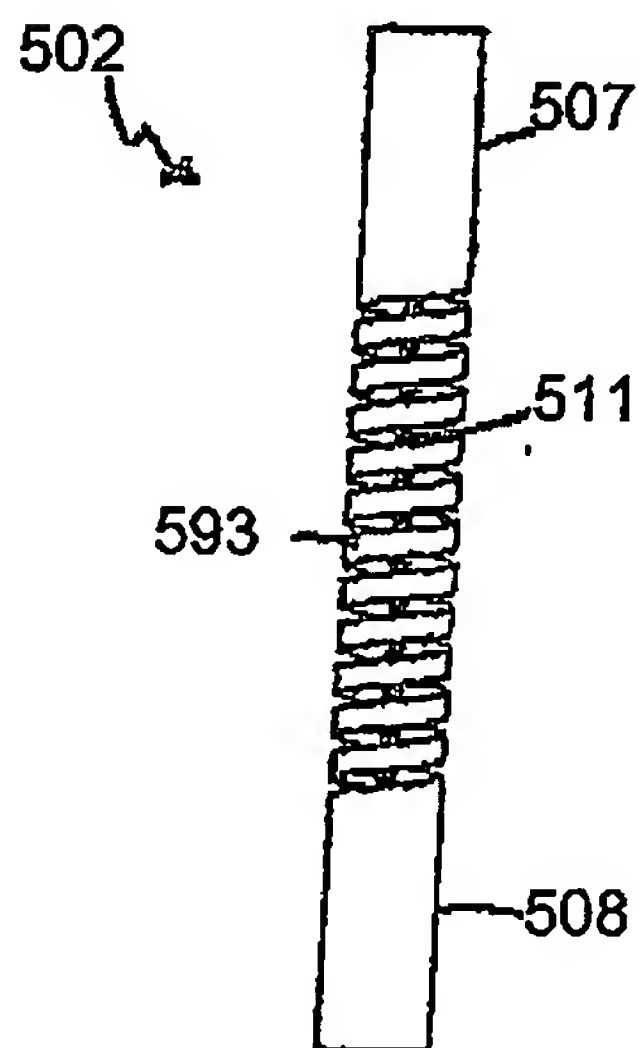


Fig. 17

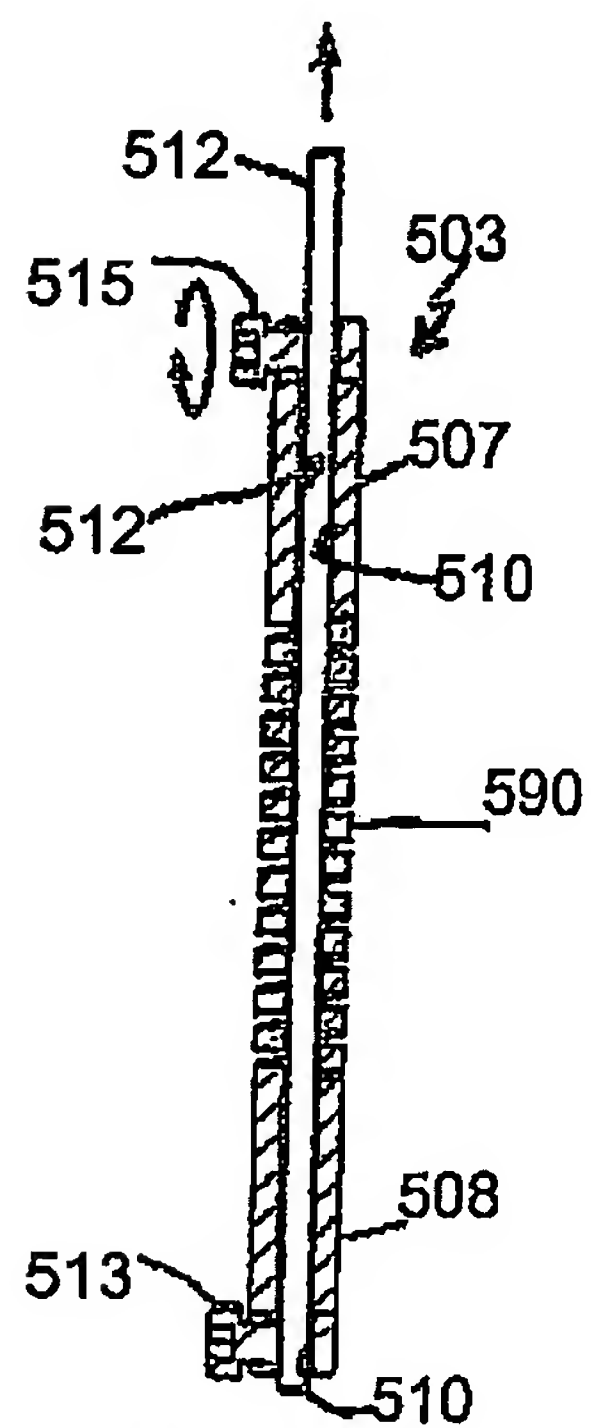


Fig. 18

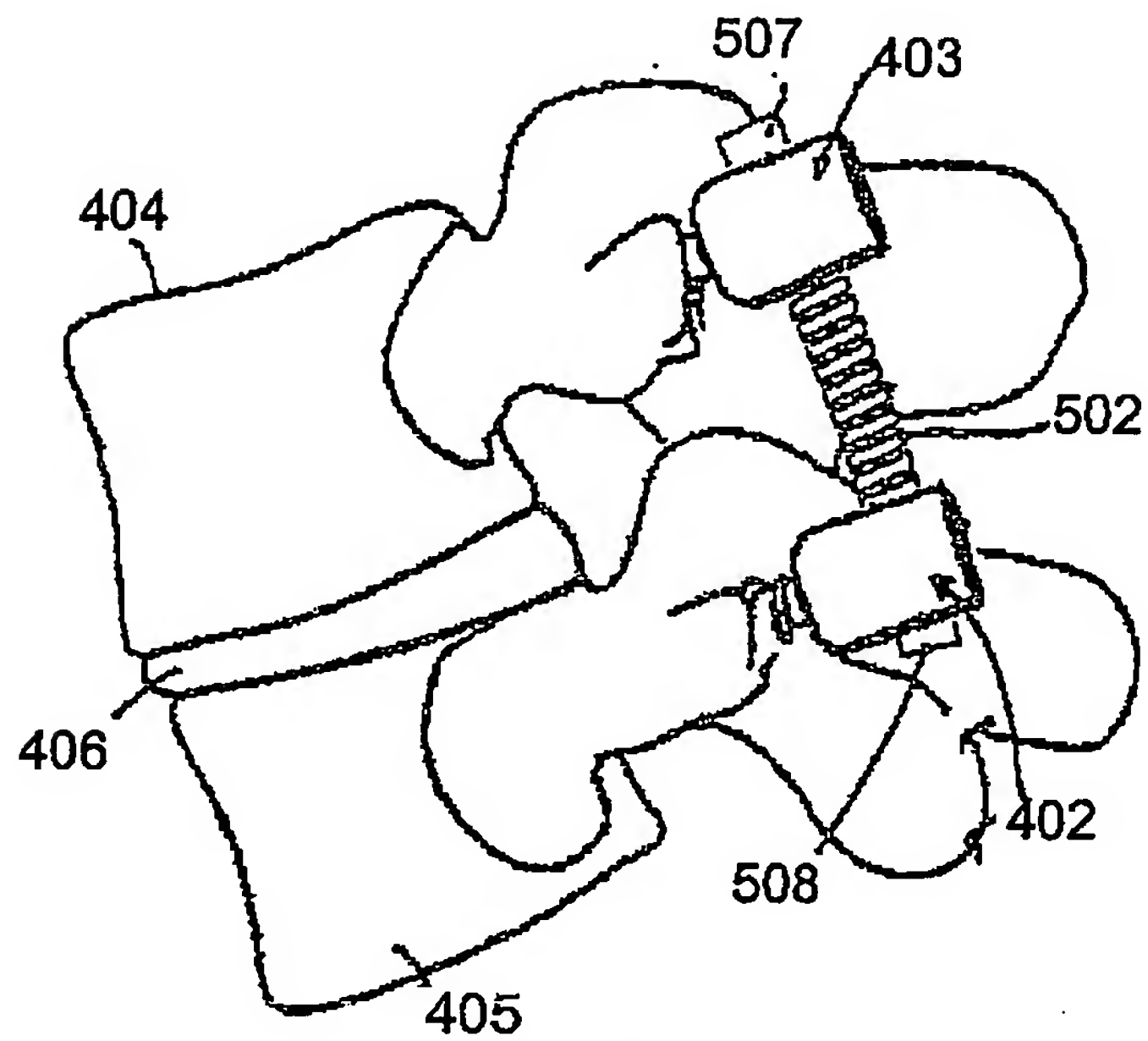


Fig. 19

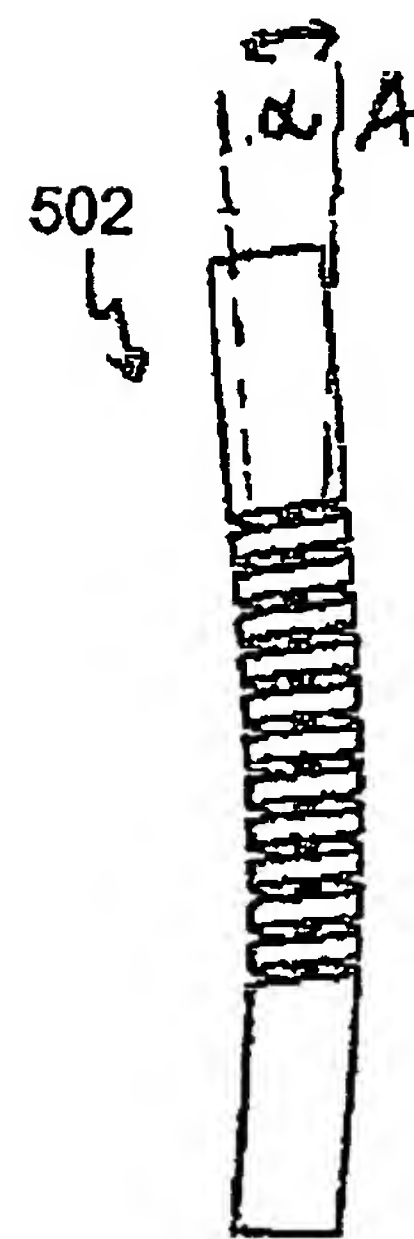


Fig. 20

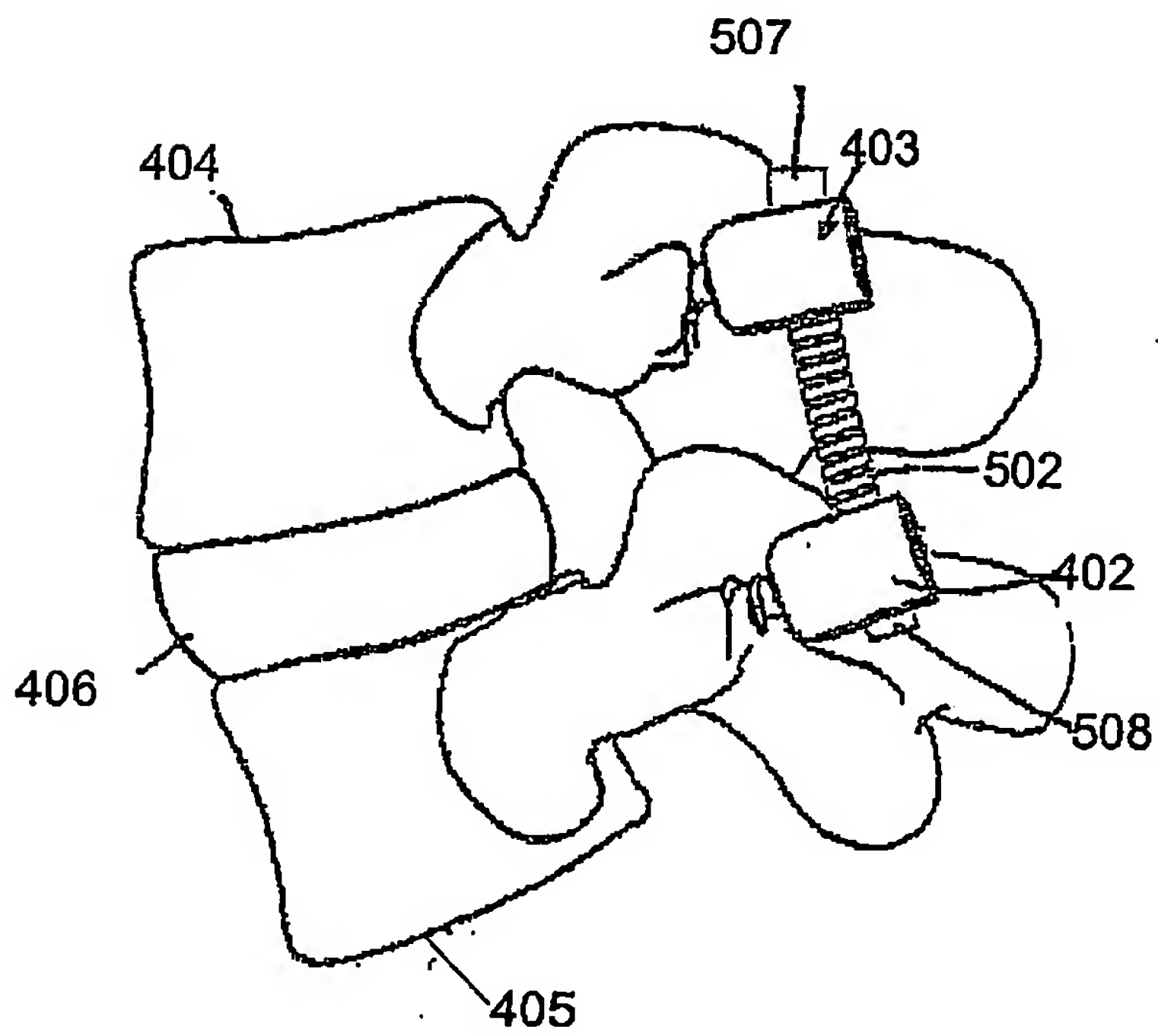


Fig. 21

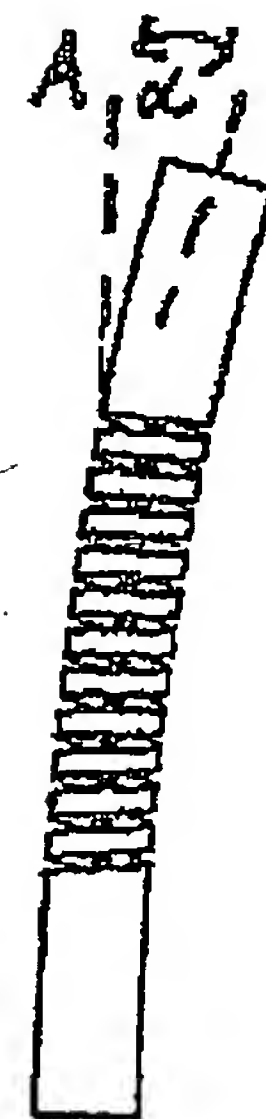


Fig. 22

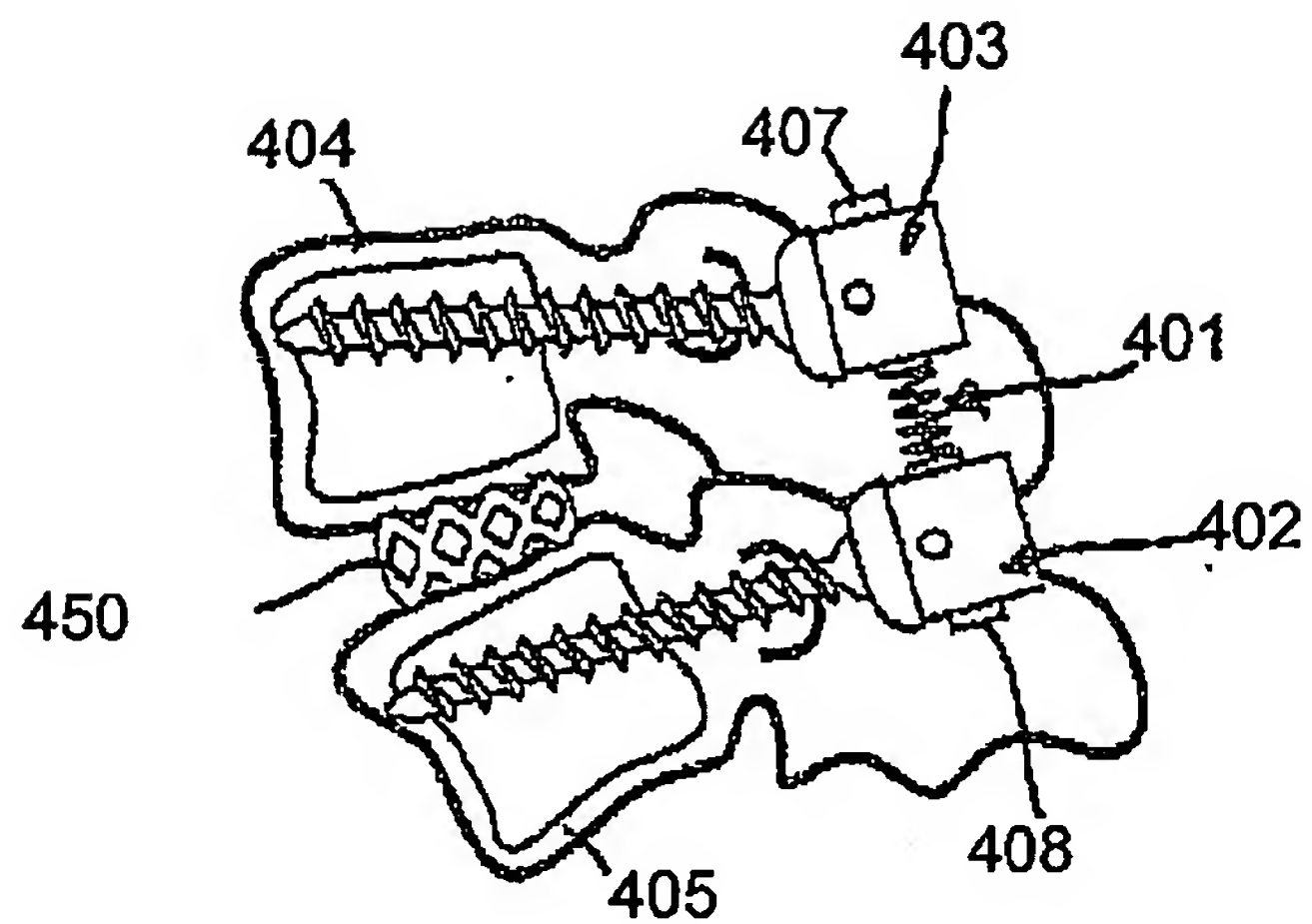


Fig. 23

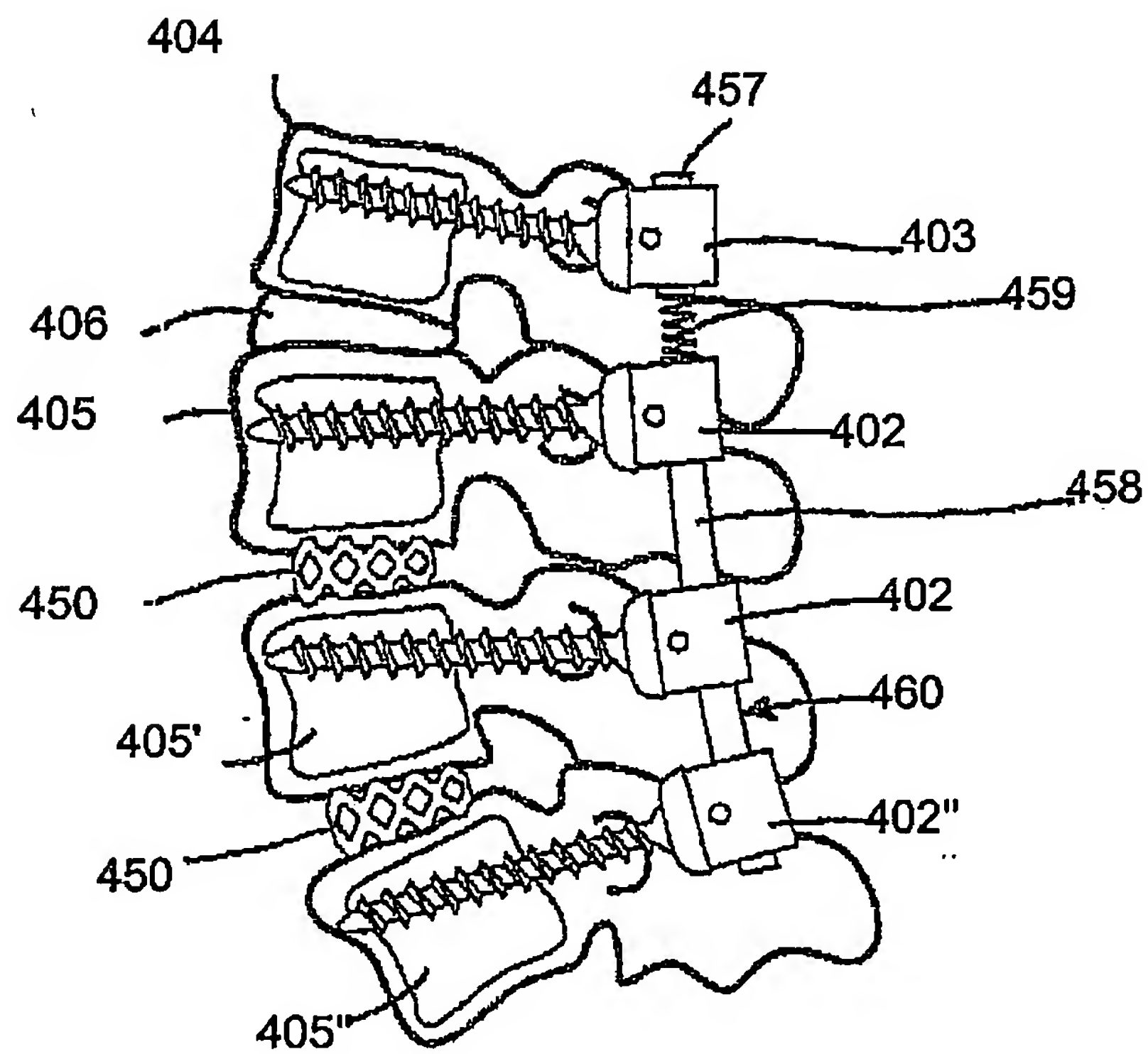
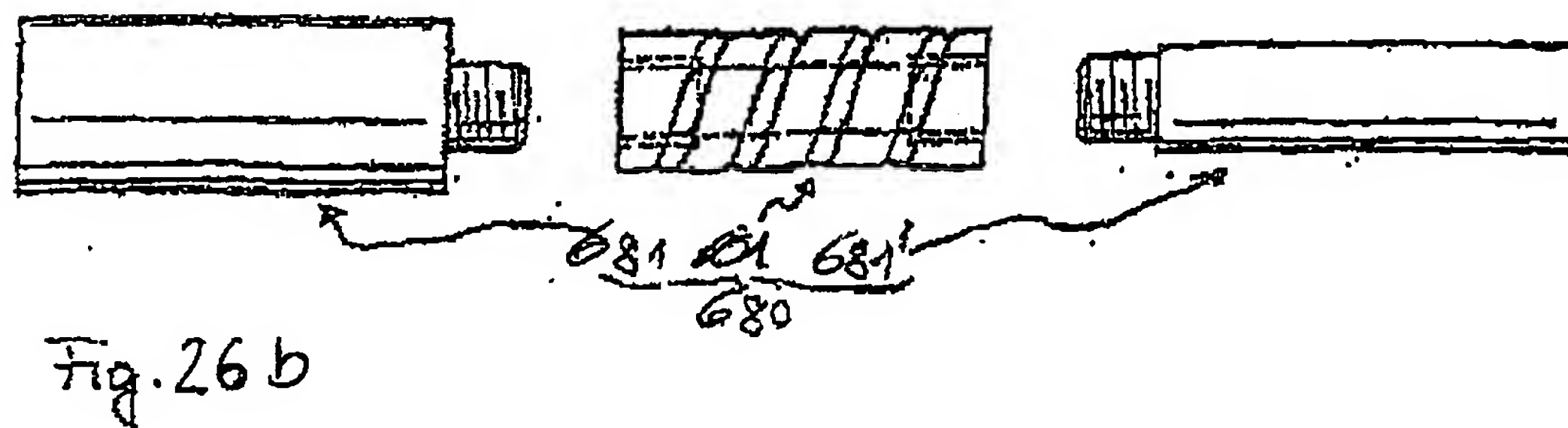
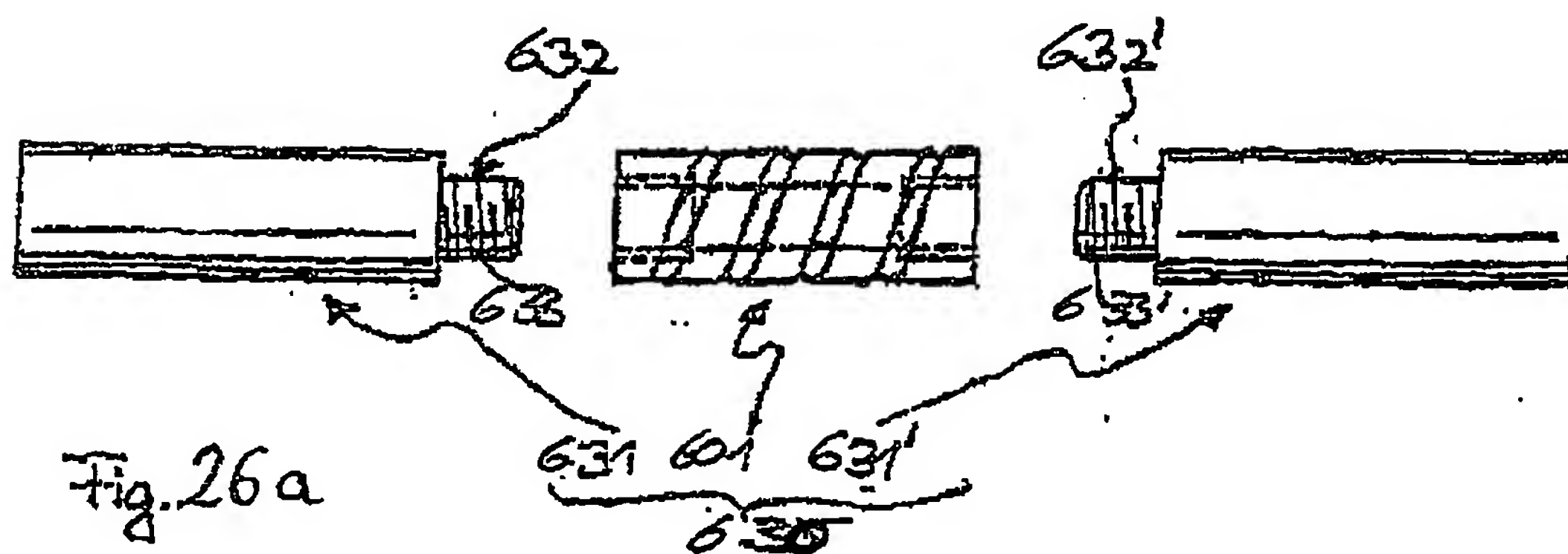
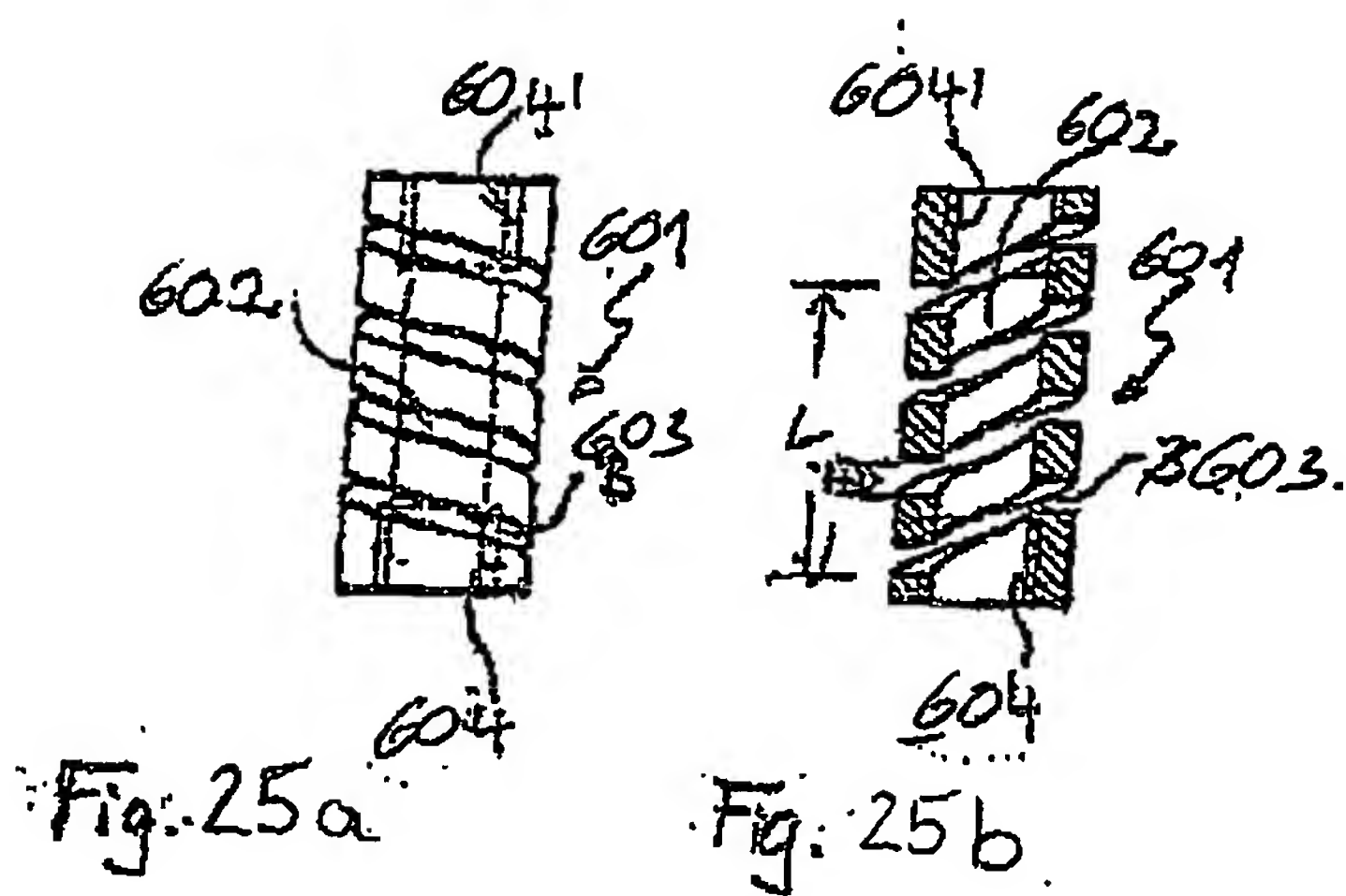


Fig. 24



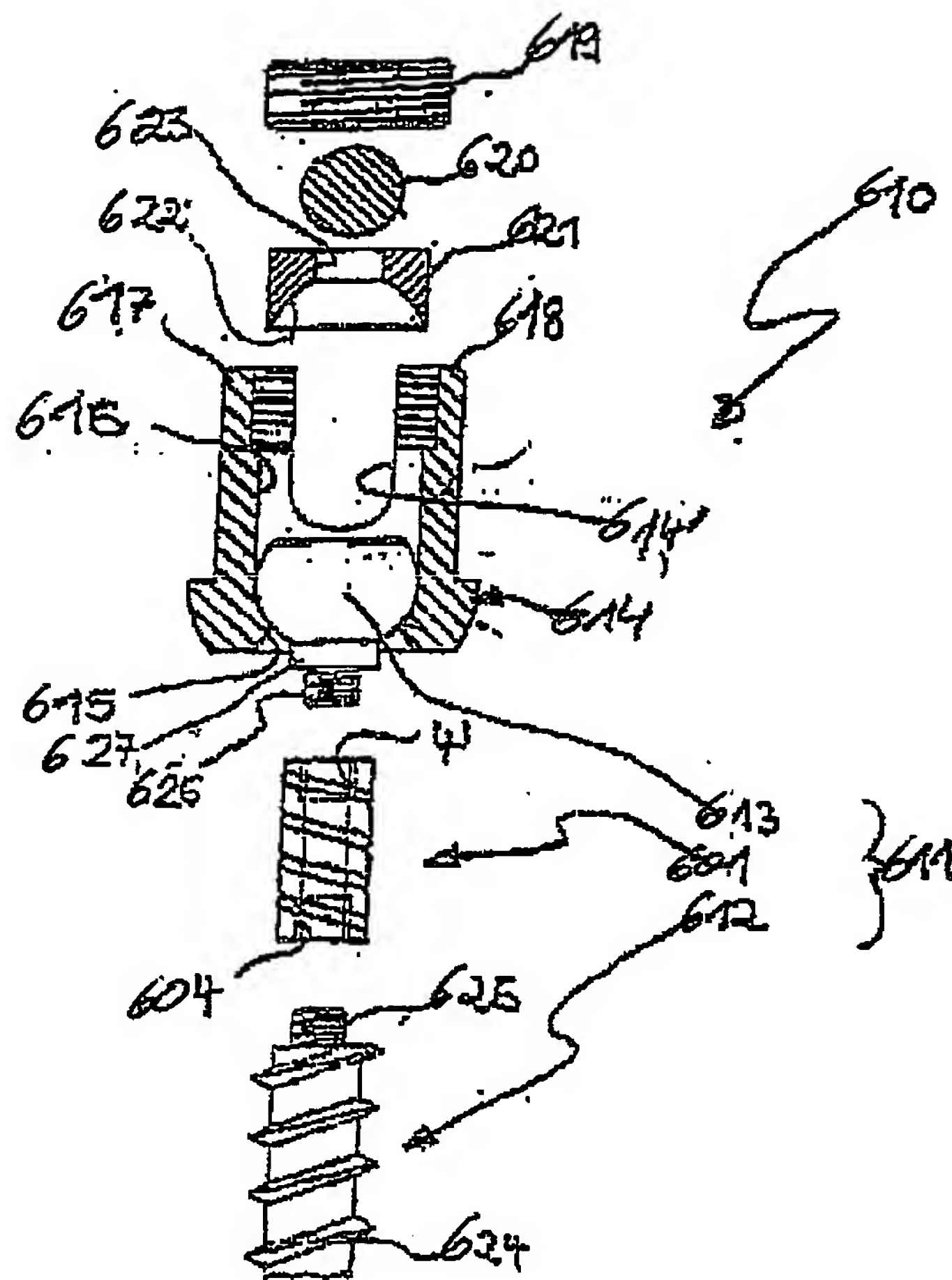


Fig. 27

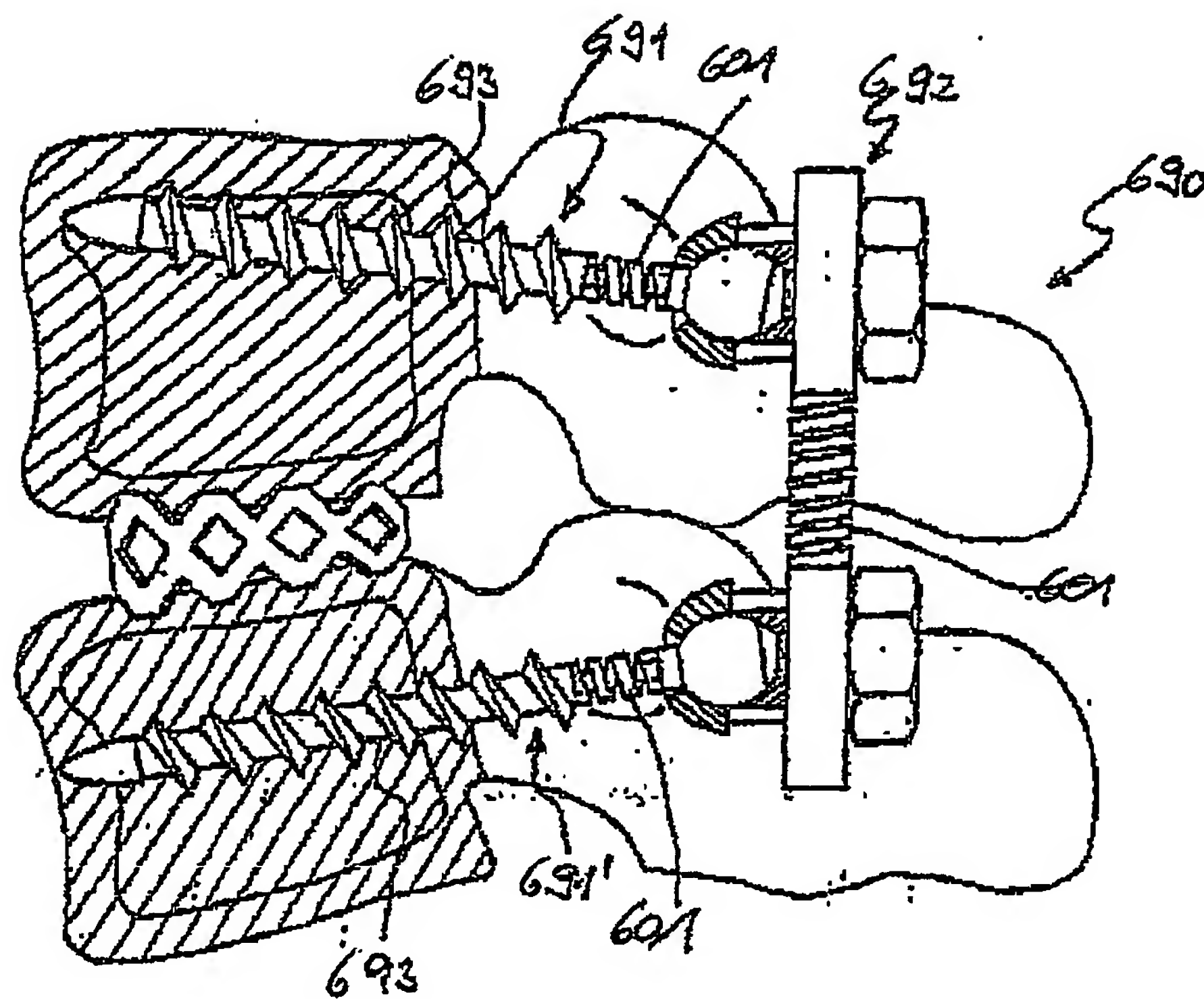


Fig. 28

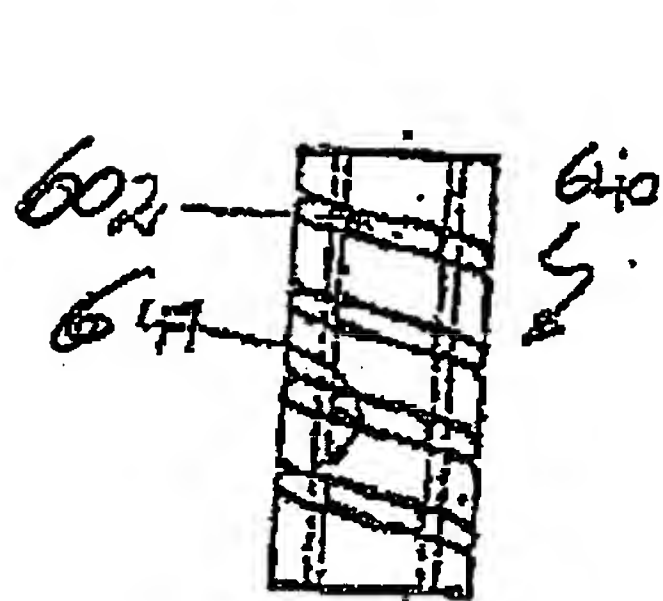


Fig. 29

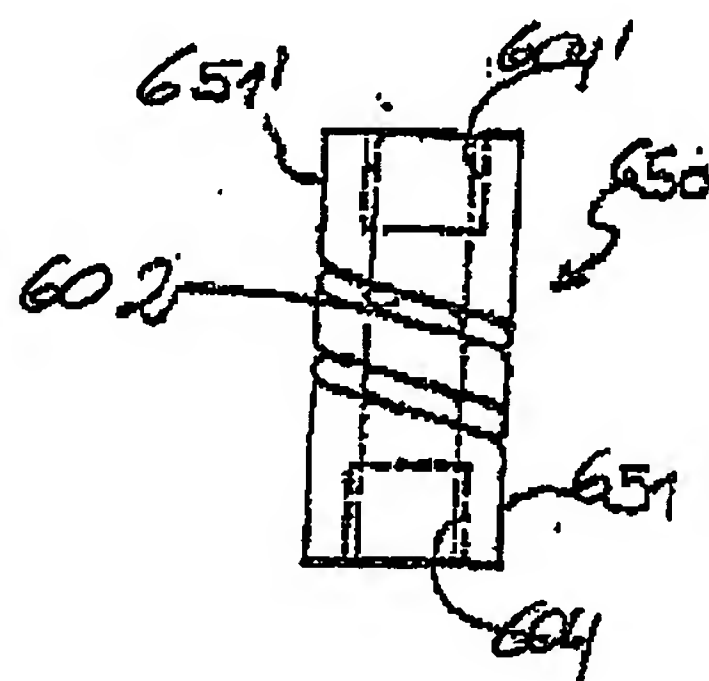


Fig. 30

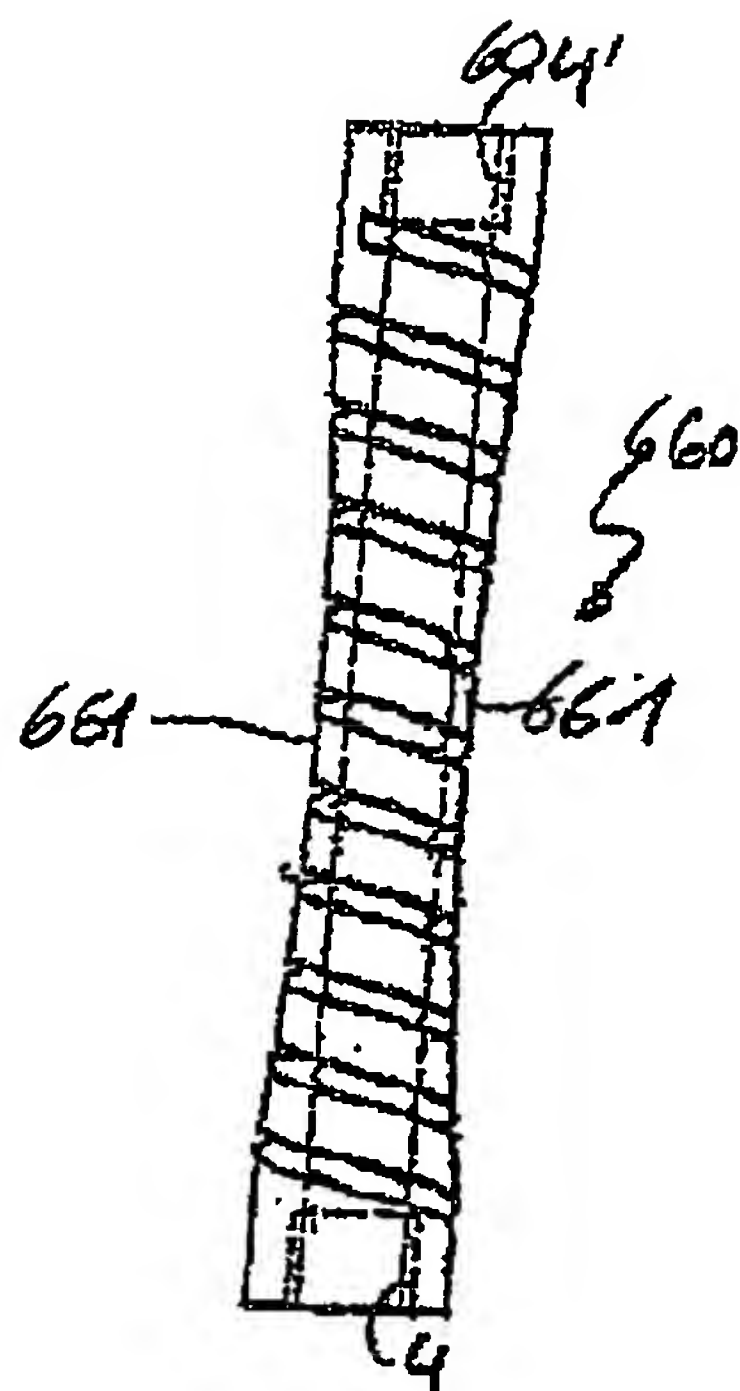


Fig. 31a

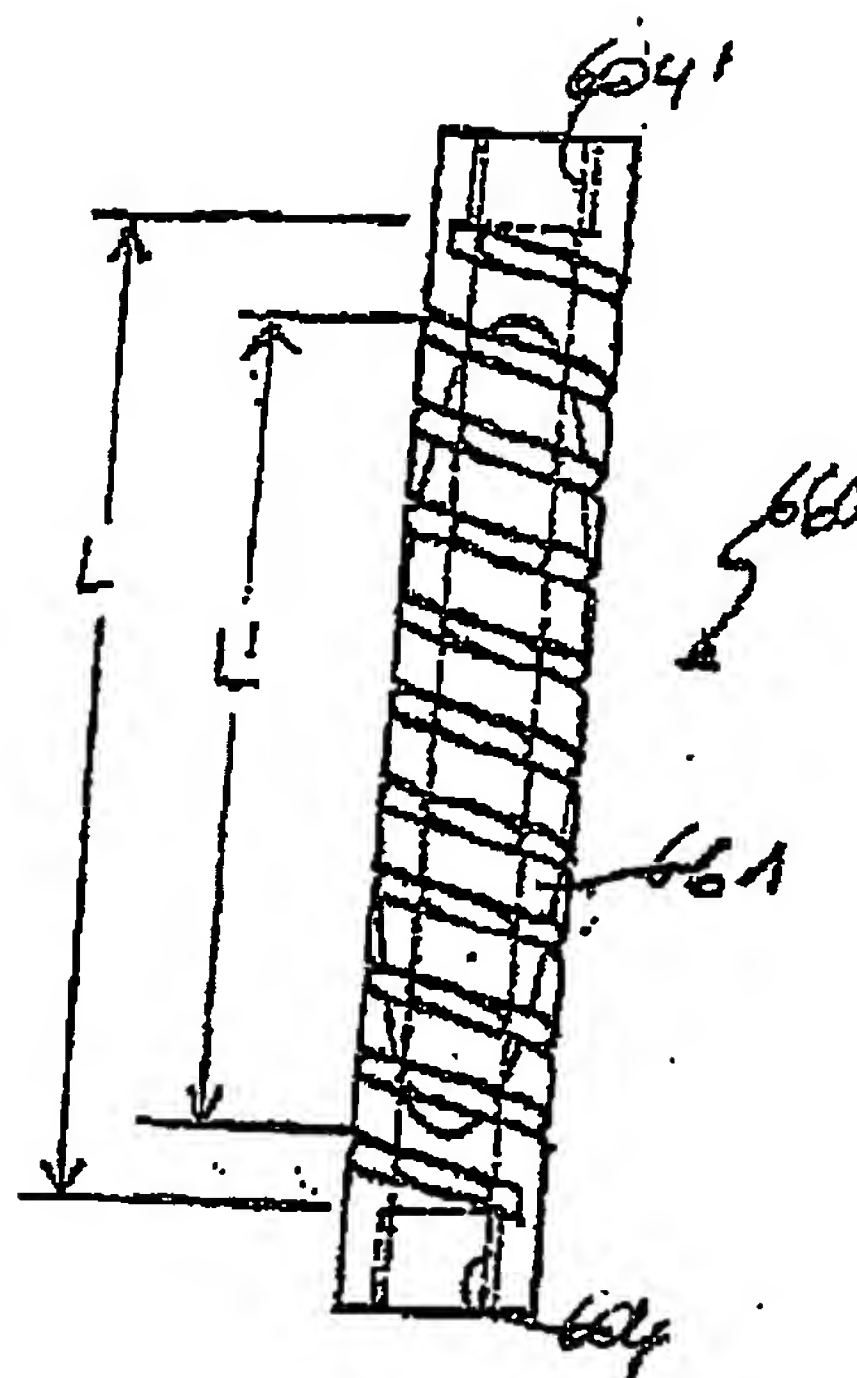


Fig. 31b

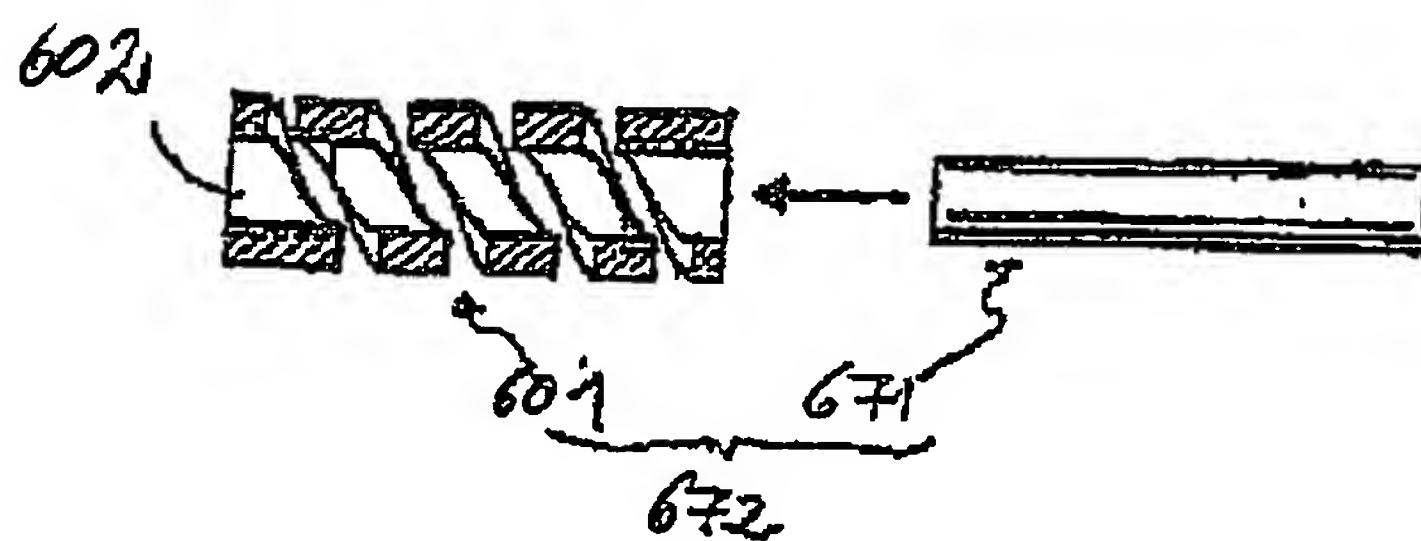
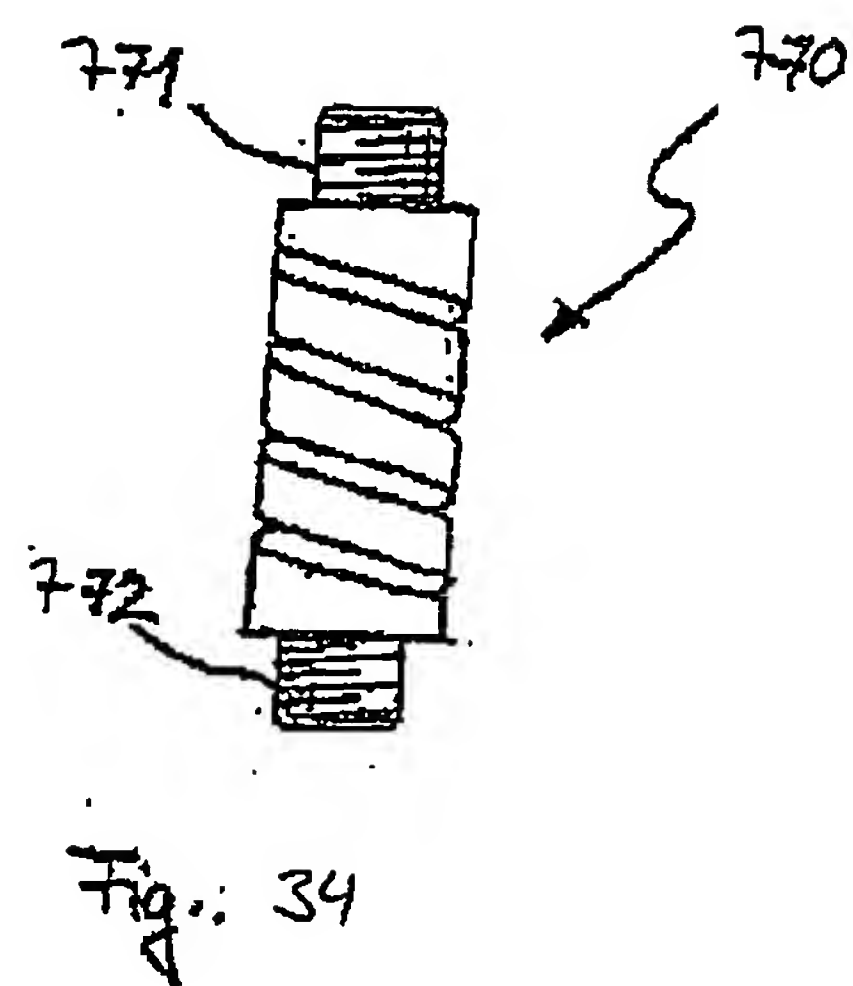
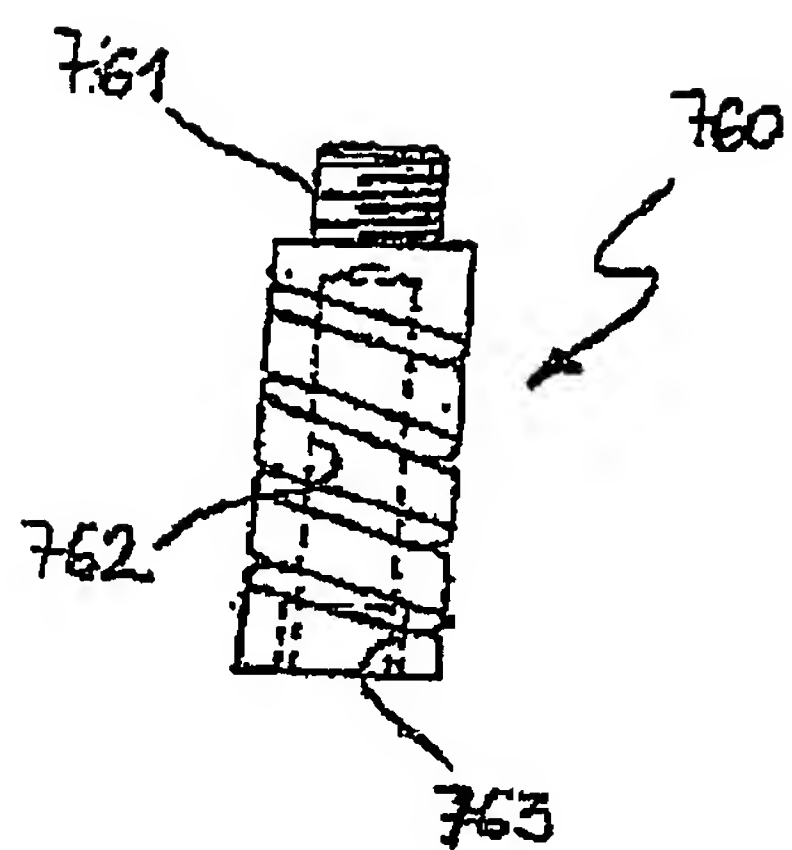
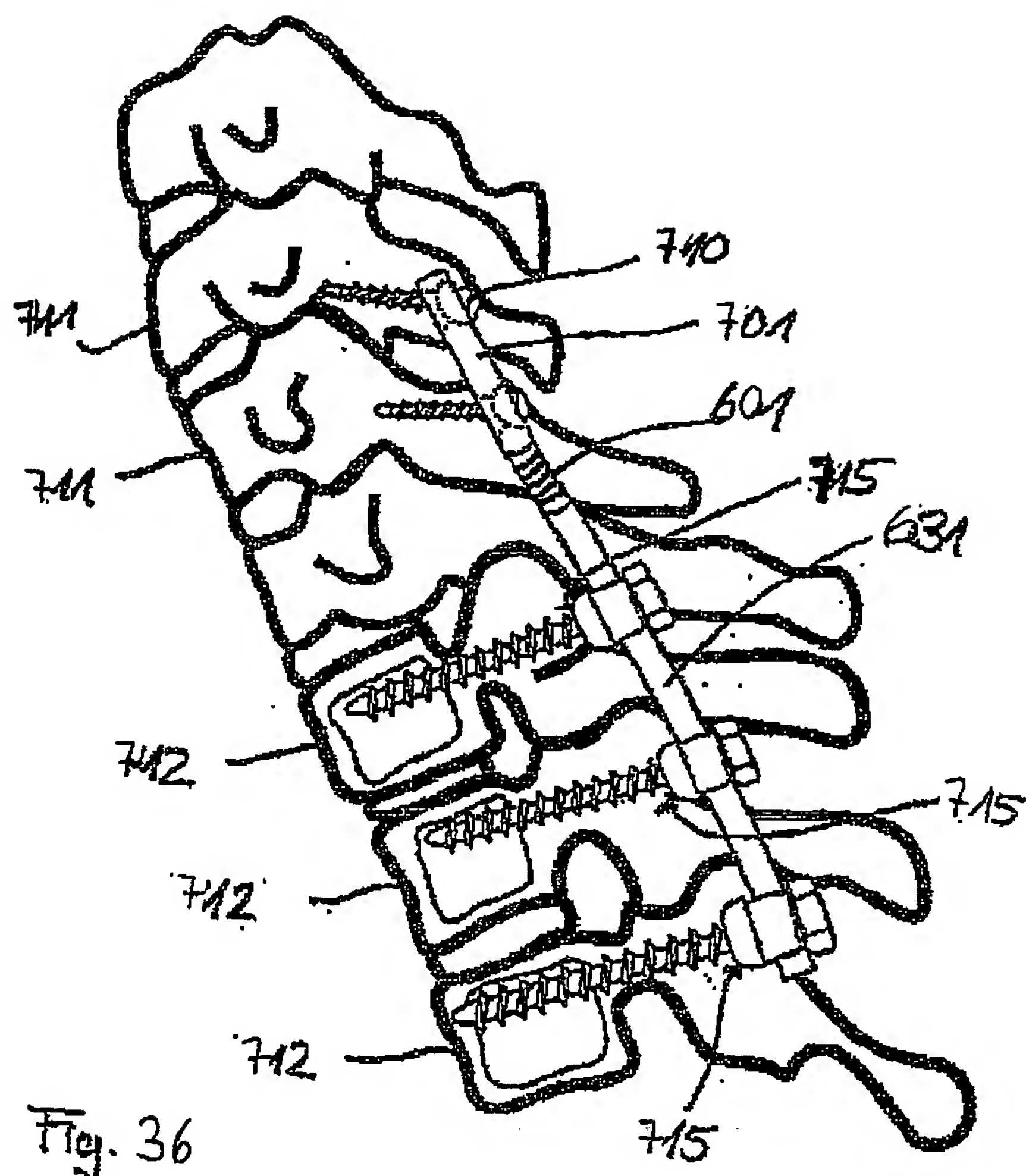


Fig. 32





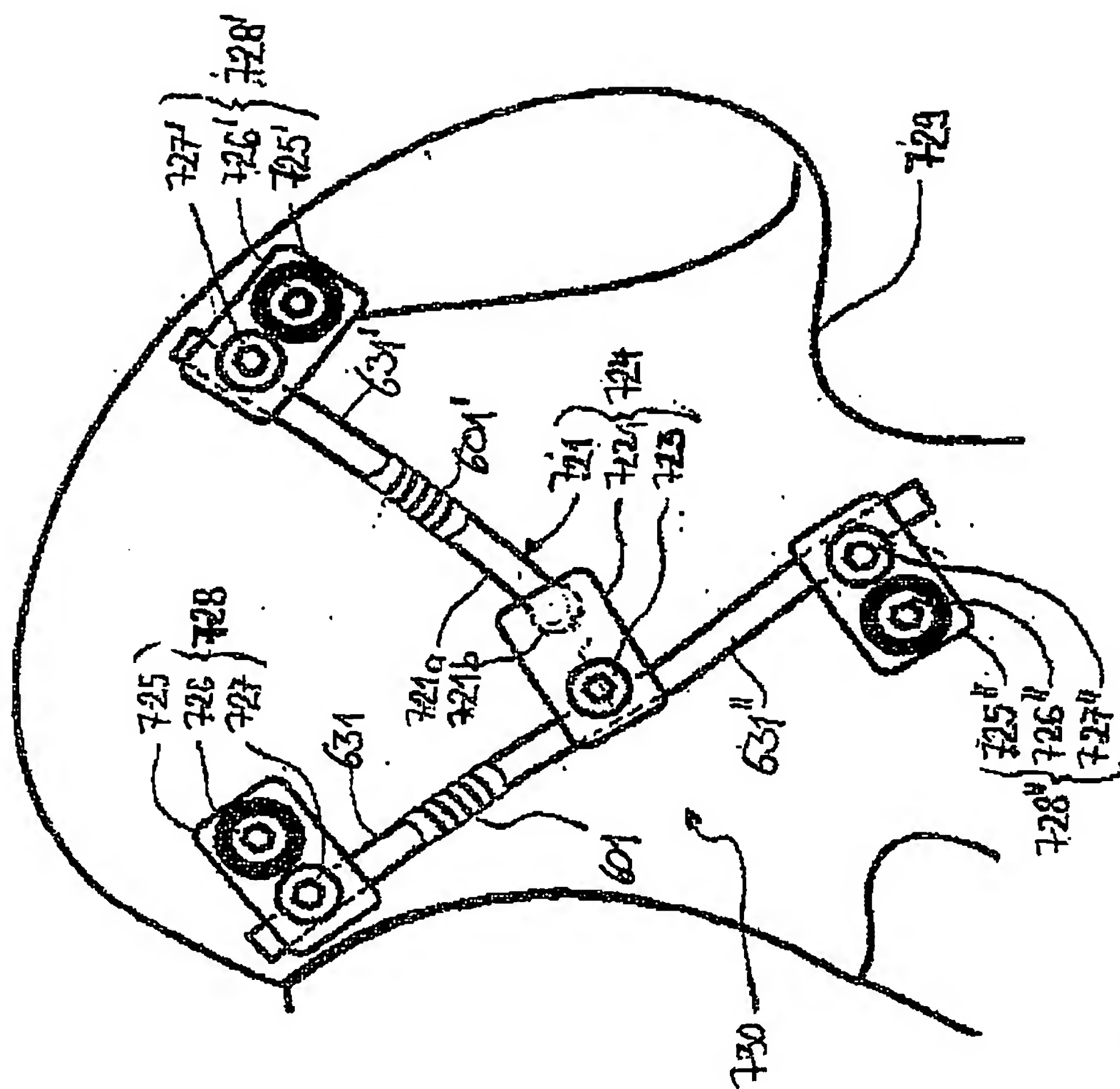
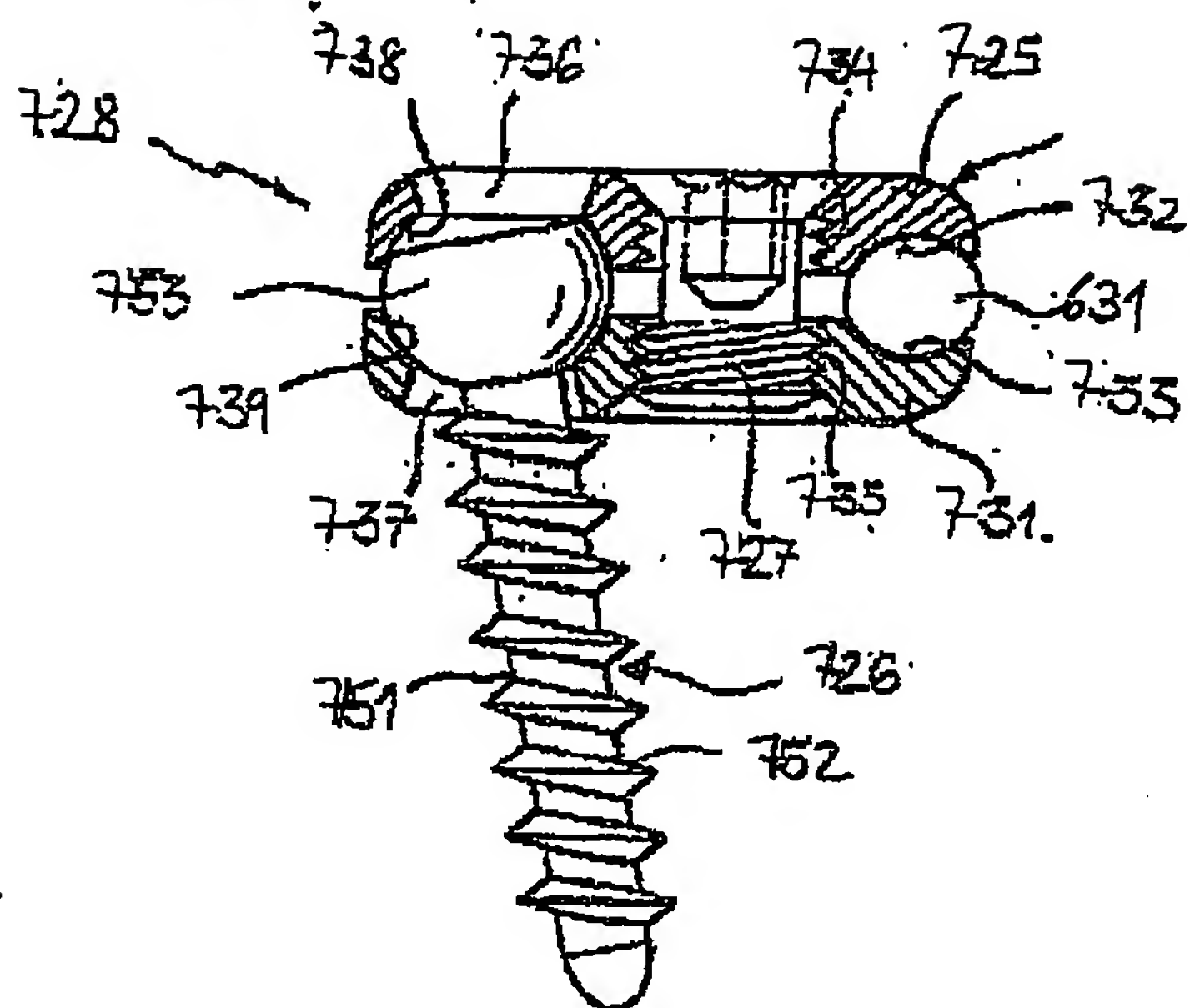


Fig-37a

Fig. 37b



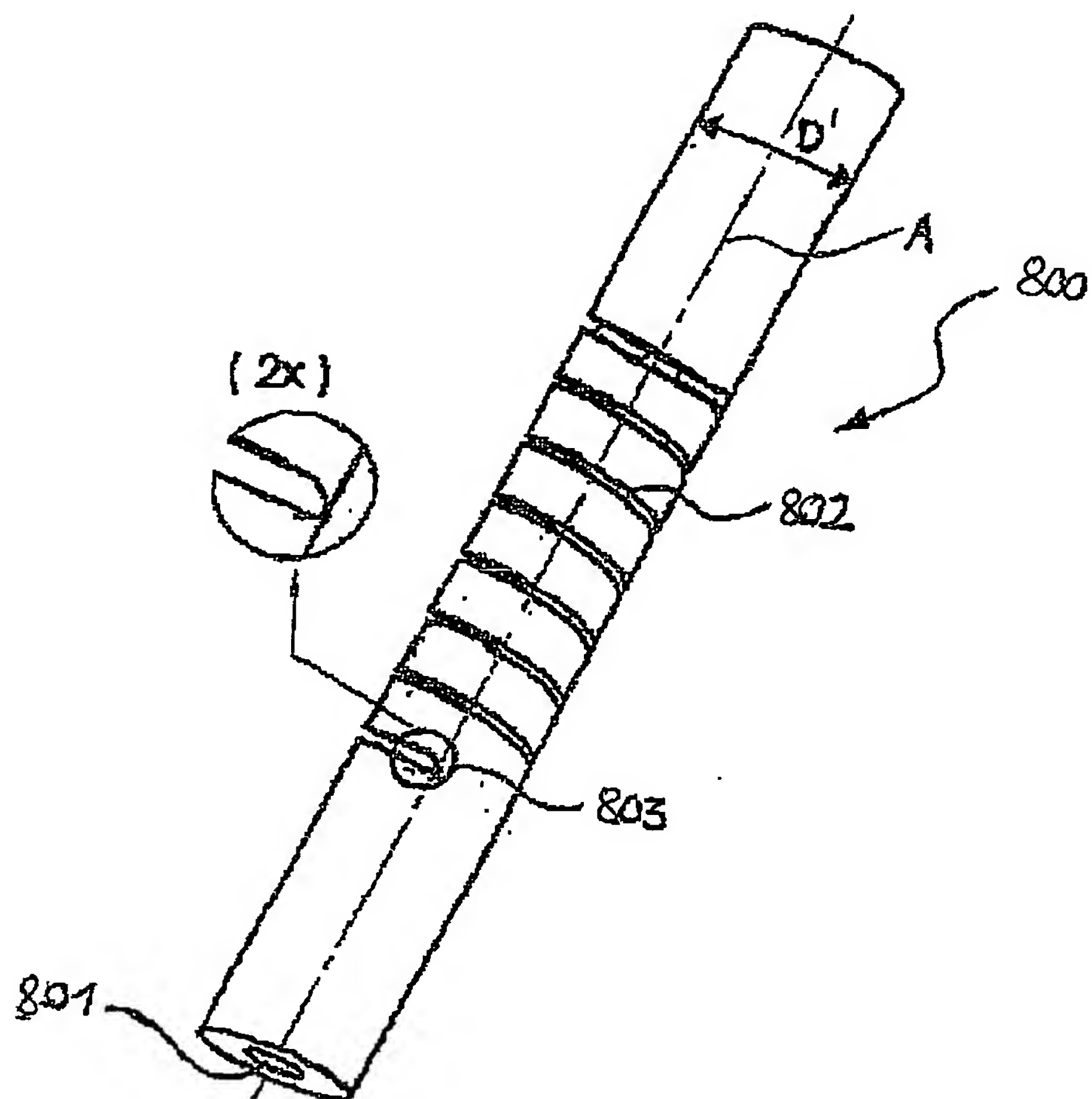


Fig. 38